

RACAL INSTRUMENTS

1260-64

18GHz MICROWAVE SWITCH MODULE

PUBLICATION NO. 980673-010

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Before undertaking any troubleshooting, maintenance or exploratory procedure, read carefully the **WARNINGS** and **CAUTION** notices.



CAUTION
RISK OF ELECTRICAL SHOCK
DO NOT OPEN



This equipment contains voltage hazardous to human life and safety, and is capable of inflicting personal injury.



If this instrument is to be powered from the AC line (mains) through an autotransformer, ensure the common connector is connected to the neutral (earth pole) of the power supply.



Before operating the unit, ensure the conductor (green wire) is connected to the ground (earth) conductor of the power outlet. Do not use a two-conductor extension cord or a three-prong/two-prong adapter. This will defeat the protective feature of the third conductor in the power cord.



Maintenance and calibration procedures sometimes call for operation of the unit with power applied and protective covers removed. Read the procedures and heed warnings to avoid “live” circuit points.

Before operating this instrument:

1. Ensure the proper fuse is in place for the power source to operate.
2. Ensure all other devices connected to or in proximity to this instrument are properly grounded or connected to the protective third-wire earth ground.

If the instrument:

- fails to operate satisfactorily
- shows visible damage
- has been stored under unfavorable conditions
- has sustained stress

Do not operate until, performance is checked by qualified personnel.

NOTE FOR SYSTEMS WITH 1260-OPT OIT

The "Module-Specific Syntax" section of this manual shows the command syntax for the 1260-01S Smart Card. If you are using the newer 1260-01T Smart Card, the commands will NOT work as shown.

Consult the 1260-01T Manual for a description of the commands which may be used with the 1260-01T Smart Card.

The channel numbers described in this manual are valid for the 1260-01T. The channel numbers continue to be used for the 1260-01T.

The syntax of the commands which use channel numbers has changed for those cards controlled by the 1260-01T.

The new syntax used to close a channel is:

CLOSE (@ <module address> (<channel>))

For example, with for a relay module whose <module address> is set to 7, closing <channel> 0 is performed with the command:

CLOSE (@ 7 (0))

Using the older 1260-01S, the command would be (as shown in this manual):

CLOSE 7.0

Many other command syntax differences exist. Please consult chapter 2 of the 1260-01T manual for a description of the commands which are available for the 1260-01T.

Control Information for the 1260-64 (A, B, and C)

The following information describes the control-register-to-relay-channel mapping for a 1260-64 Relay Module. This information may be used to control a 1260-64 when using a 1260-01T in the register-based mode of operation.

There are two types of relays which populate the 1260-64 module. The standard relays (channels 0 through 115), are each controlled by a single bit within an 8-bit Control Register. Each of these relays is controlled by setting or clearing a single bit within a Control Register. Control Registers on the module operate 8 channels simultaneously. There are eight control bits per Control Register. Setting the bit to a 1 closes the relay; setting the bit to a 0 opens the relay. These channels may be operated independently, without regard to the state of the other relays on this module.

The RF relays are single-pole, 6 throw type (1P6T) type relays. These are channels 200 through 505. Channels 200 through 205 represent the first 1P6T MUX. Channels 500 through 505 represent the last 1P6T MUX.

Care must be taken by the programmer to ensure that at most one of the 6 throws in a MUX is connected at any one time. Failure to observe this guideline could result in damage to the 1260-64, the external circuitry and instrumentation, or both.

The 1260-64A contains 4 1P6T relays. These are denoted by channels 200 through 205, 300 through 305, 400 through 405, and 500 through 505.

The 1260-64B contains 2 1P6T relays. These are denoted by channels 200 through 205 and 300 through 305.

The 1260-66C contains a single 1P6T relays. This is denoted by channels 200 through 205.

The table below shows the mapping from logical channels to control bits. The logical channels are used when operating the relay module in message-based mode. The control bits within the Control Registers are used to operate the module in register-based mode.

Each Control Register is located 2 addresses from the previous Control Register. That is, each Control Register is located at an odd address. This is shown in Table 2-2 of the 1260-01T manual. Control Register is located at the "Base A24 Address" for the module. Consult the "Register-Based Operation" Section of Chapter 2 of the 1260-01T manual for a description of calculating control register addresses.

Channel	Control Register	Control Bit
0	0	3
1	0	7
2	1	3
3	1	7
4	2	3
5	2	7
6	3	3
7	3	7
8	0	2
9	0	6
10	1	2
11	1	6
12	2	2
13	2	6
14	3	2
15	3	6
100	0	1
101	0	5
102	1	1
103	1	5
104	2	1
105	2	5

Channel	Control Register	Control Bit
106	3	1
107	3	5
108	0	0
109	0	4
110	1	0
111	1	4
112	2	0
113	2	4
114	3	0
115	3	4
200	4	0
201	4	1
202	4	2
203	4	3
204	4	4
205	4	5
300	5	0
301	5	1
302	5	2
303	5	3
304	5	4
305	5	5
400	6	0
401	6	1
402	6	2
403	6	3
404	6	4
405	6	5
500	7	0
501	7	1
502	7	2
503	7	3
504	7	4
505	7	5

Racal Instruments

EC Declaration of Conformity

We

Racal Instruments Inc.
4 Goodyear Street
Irvine, CA 92718

declare under sole responsibility that the

1260-64A 18 GHz Microwave Switch Module, P/N 407089
1260-64B 18 GHz Microwave Switch Module, P/N 407089-001
1260-64C 18 GHz Microwave Switch Module, P/N 407089-002

They conform to the following Product Specifications:

Safety: EN61010-1:1993+A2:1995

EMC: EN61326:1997+A1:1998

Supplementary Information:

The above specifications are met when the product is installed in a Racal Instruments certified mainframe with faceplates installed over all unused slots, as applicable

The product herewith complies with the requirements of the Low Voltage Directive 73/23/EEC and the EMC Directive 89/336/EEC (modified by 93/68/EEC).

Irvine, CA, July 29, 2002


Engineering Director

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Chapter 1

MODULE SPECIFICATION

General

The 1260-64 consists of up to four 1P6T, 18 6Hz switches and two 1X16 switches. The 1x16 switches are intended to be used to drive external relays, although other applications are possible.

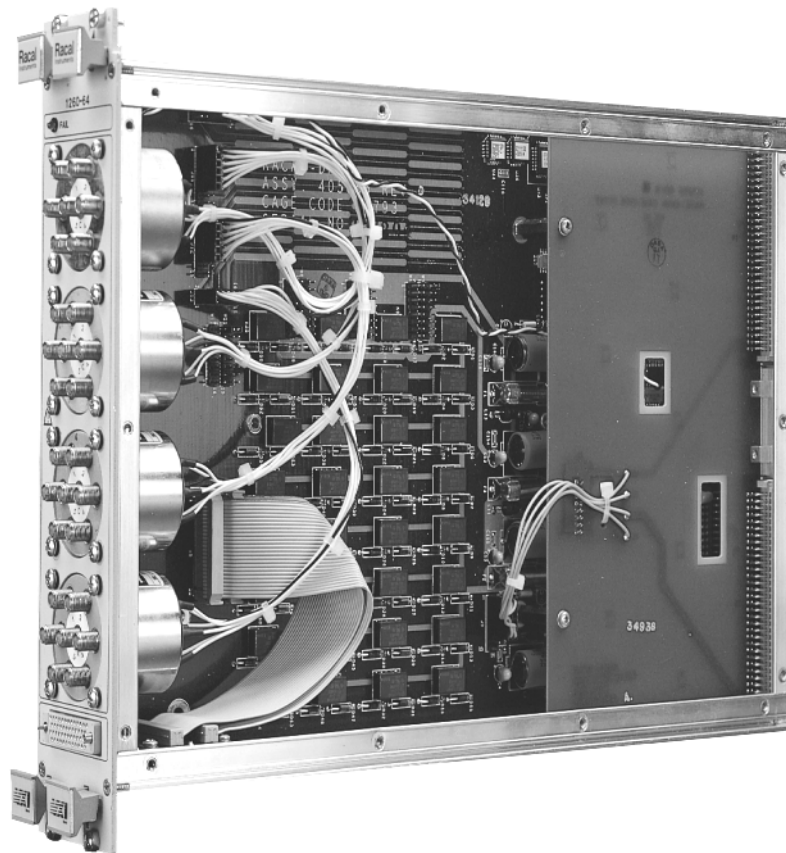


Figure 1-1, 1260-64

Specifications

Quantity of RF Switches		
	1260-64A	4 18GHz switches
	1260-64B	2 18GHz switches
	1260-64C	1 18GHz switch
User Connectors on Module		SMA - Caution: Mating Connector engagement should not exceed 9 in. lbs. torque maximum.
Recommended Torque Wrench:		Wiltron Model 01-201, 8in. lbs.
RF Impedance		50Q, nominal
Insertion Loss, dB Max		0.2 DC-3GHz 0.3 3GHz-8GHz 0.4 8GHz-12GHz 0.5 12GHz-18GHz
Isolation, dB Mm		80 DC-3GHz 70 3GHz-8GHz 60 8GHz-18GHz
VSWR, Max		1.2:1 DC-3GHz 1.3:1 3GHz-8GHz 1.4:1 8GHz-12GHz 1.5:1 12GHz-18GHz
Minimum Option 01 Hardware Revision		401901-004 Rev. D, or 401901-005 Rev. B
Minimum Option 01 Firmware Revision		231417-001, Rev. 10.1B 231417-002, Rev. 10.1B

**1x16 Switch
Arrays
Specifications**

User Connector		50-Pin Connector. Body Part #601855-050, Solder Type Pins #601857.
Number of Banks		2
Number of Switches per Bank		16, 1-wire

Relay Driver Configurations
(User Configurable)

- Source Driver, External Supply
- Source Driver, VXI +5V Supply
- Source Driver, VXI +12V Supply
- Source Driver, VXI +24V Supply
- Sink Driver, External Supply
- Sink Driver, VXI +5V Supply
- Sink Driver, VXI +12V Supply
- Sink Driver, VXI +24V Supply

(External flyback-suppression diodes are required when switching inductive loads.)

Maximum Total VXI Current Available to Drive External Loads

- +24V 5A (May be further limited by mainframe capability).
- +12V 5A (May be further limited by mainframe capability)
- +5V 6A (May be further limited by mainframe capability)

- Maximum Current per Bank 4A (Internal or External Supply)
- Maximum Current per Switch .5Amp
- Maximum Switchable Voltage 30V, DC Only
- Maximum Switchable Power Per Channel 30W, 62.5 VA (Resistive Load)
- Path Resistance:
 - Worst Case <1.8Ω
 - End of Life <2.7Ω

General

Power Requirements (Ipm)

+5V	0.4A (2.8A with Option 01 installed)
+12V	320mA per RF relay (energized) plus current drawn by external loads on 1x16 relay banks.
+24V	10mA per relay (energized)

Cooling Requirements

Airflow	4.0 L/S at 0.5 mmofH ₂ O
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Weight	5.0lbs (2.25Kg)
	5.28lbs (2.38Kg) with Option 01

Chapter 2

INSTALLATION INSTRUCTIONS

Unpacking and Inspection

1. Remove the 1260-64 module and inspect it for damage. If any damage is apparent, inform the carrier immediately. Retain shipping carton and packing material for the carrier's inspection.
2. Verify that the pieces in the package you received contain the correct 1260-64 module option and the 1260-64 Users Manual. Notify EADS North America Defense Test and Services, Inc. if the module appears damaged in any way. Do not attempt to install a damaged module into a VXI chassis.
3. The 1260-64 module is shipped in an anti-static bag to prevent electrostatic damage to the module. Do not remove the module from the anti-static bag unless it is in a static-controlled area.

Reshipment Instructions

1. Use the original packing when returning the switching module to EADS North America Defense Test and Services, Inc. for calibration or servicing. The original shipping carton and the instrument's plastic foam will provide the necessary support for safe reshipment.
2. If the original packing material is unavailable, wrap the switching module in an ESD Shielding bag and use plastic spray foam to surround and protect the instrument.
3. Reship in either the original or a new shipping carton.

Option 01 Installation

Installation of the Option 01 into the 1260-64 is described in the Installation section of the 1260-Series VXI Switching Cards Manual. Note that lockout keying for the double-wide 1260-64 module differs from that described in the 1260 manual section.

Lockout Keys

The lockout key configuration for the 1260-64 is slightly different from that of the other 1260 modules because the 1260-64 occupies two VXI slots. Lockout key mounting holes are present in the front panel for each of the occupied VXI slots.

If the module is not the leftmost nor the rightmost module in the group, lockout key "A" (Racal Instruments P/N 455540) should be installed in the location corresponding to the module's left slot. Lockout key "C" (Racal Instruments P/N 455541) should be installed in the location corresponding to the module's right slot.

If the module is the leftmost module in the group, lockout key "C" should be installed in the location corresponding to the module's right slot.

If the module is the rightmost module in the group, lockout key "A" should be installed in the location corresponding to the module's left slot.

Module Installation

Installation of the 1260-64 Switching Module into a VXI mainframe, including the setting of DIP switches, is described in the Installation section of the 1260-Series VXI Switching Cards Manual. The ID byte DIP switches should be set as follows:

1260-64A	5=OFF	6=OFF
1260-64B	5=ON	6=OFF
1 260-64C	5=OFF	6=ON

Note that incorrect setting of the ID byte DIP switches will cause an incorrect module ID to be reported to the user in response to a PDATAOUT command. All other module functionality is unaffected by the setting of the ID byte switches.

Relay Bank Configuration

If two banks of DC relays are to be used, various internal jumpers must be installed. Examples of four possible configurations are shown in **Figures 4-3 through 4-6**. The card is shipped from the factory without any jumpers installed.

To access the jumpers, remove the right side cover from the module. The jumpers are located on the large PCB Assembly. There are two banks of relays. Each bank is configured independently, and the two configurations do not have to match. The banks are designated Bank A and Bank B.

The first consideration when configuring the relay banks is whether the bank is to act as a source driver or a sink driver. (A sink driver connects its output to ground to energize a load; a source connects its output to B+ to energize a load.) Eight push on jumpers are to be installed as shown below:

Bank A Source Driver:	W5.
Bank A Sink Driver:	W6.
Bank B Source Driver:	W11.
Bank B Sink Driver:	W12.

The next consideration is the source of power for the external loads on Bank A. If an external supply is to be used, the jumpers at locations W3 and W4 are to be removed. If the VXI +5V supply is to be used, eight jumpers are to be installed at location W3. (1-2, 3-4, 5-6, etc.) If the VXI +12V supply is to be used, three jumpers are to be installed at location W4 (1-2, 3-4, and 5-6) If the VXI +24V supply is to be used, the three jumpers are to be installed at location W4 (11-12, 13-14, 15-16).

The final consideration is the source of power for the external loads on Bank B. If an external supply is to be used, the jumpers at locations W8 and W9 are to be removed. If the VXI +5V supply is to be used, eight jumpers are to be installed at location W8. (1-2, 3-4, 5-6, etc.) If the VXI +12V supply is to be used, three jumpers are to be installed at location W9 (1-2, 3-4, and 5-6) If the VXI +24V supply is to be used, the three jumpers are to be installed at location W9 (11-12, 13-14, 15-16).

The right cover can now be reinstalled on the module.

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MODULE SPECIFIC SYNTAX

General

The Module Specific Syntax for the 1260-64 is required for use in the OPEN and CLOSE commands. It will also appear in data output by the 1260 Series Master in response to the PDATAOUT command.

The Module Specific Syntax for the 1260-64 module is as follows:

<mod addr>.<bank no><relay no>

where

<mod addr> is the address of the 1260-64.

NOTE:

The <mod addr> used here is NOT the VXIbus defined logical address of the 1260 Series Master. It is peculiar to the 1260 Series and describes the switching module in relation to the 1260 Master. This address corresponds to the binary value of the switch setting of SW1 on the switching module PCB.

<bank no> is a reference to the bank of the relay to be switched. It is a single digit number. The range for a valid <bank no> depends on the particular 1260-64 model used:

1260-64A: $0 \leq \text{<bank no>} \leq 5$
1260-64B: $0 \leq \text{<bank no>} \leq 3$
1260-64C: $0 \leq \text{<bank no>} \leq 2$

The <bank no> refers to the following relay banks:

0	1x16 Bank A
1	1x16 Bank B
2	1x6 Relay S1
3	1x6 Relay S2 (A and B models only)
4	1x6 Relay S3 (A model only)
5	1x6 Relay S4 (A model only)

<relay no> refers to the relay to be operated. This is a two-digit number. For Bank A and Bank B, this value must be between 00 and 15. For relays S1, S2, S3, and S4, this must be between 00 and 05. Note the leading 0 for relays 00 through 09 is required.

Refer to **Figures 4-1,4-2**, and **Table 4-1** for banks, relay numbers, and connector pins for the 1260-64 module.

If more than one connection is to be made or broken on the 1260-64 with contiguous relays, the following format is supported:

```
<mod addr>.<bank no><relay no>-<bank no><relay no>
```

Multiple groups of relays can be specified on a single command line by separating the path designators by commas. Command lines terminate at the end of the line.

EXAMPLE:

```
OPEN 3.000,004-015,100-1 15,201,303
```

PDATAOUT

The PDATAOUT command causes the specified module to transmit the CLOSED state of the relays in the 1260-64 module. The syntax used is:

```
PDATAOUT <mod addr>[;<mod addr>][;<mod addr>]....
```

The response to the PDATAOUT command for the 1260-64 is as follows:

```
<header>
<mod addr>. <bank no><group no>[,...]
<bank no><group no>[,...]
<mod addr>.END
```

where <header> is as follows:

```
1260-64A: <mod addr>. 1260-64A Quad 1x6 SWITCHING MODULE
1260-64B: <mod addr>. 1260-64B Dual 1x6 SWITCHING MODULE
1260-64C: <mod addr>. 1260-64C Single 1x6 SWITCHING MODULE
```

Note the actual <header> sent is determined by the setting of the ID Byte DIP switches on the module, and is independent of the number of microwave relays installed.

PSETUP

The PSETUP command causes the specified module to transmit its sequence mode. The supported sequence modes are IMM (Immediate), BBM (Break-Before-Make), and MBB (Make-Before-Break). The syntax used is:

PSETUP <mod addr>[;<mod addr>][;<mod addr>]....

The response to the PSETUP command for the 1260-64 is as follows:

<header>
<mod addr>.<seq mode>
<mod addr>.END

where <seq mode> is IMM, BBM, or MBB, and

where <header> is as follows:

1260-64A: <mod addr>. 1260-64A Quad 1x6 SWITCHING MODULE
1260-64B: <mod addr>. 1260-64B Dual 1x6 SWITCHING MODULE
1260-64C: <mod addr>. 1260-64C Single 1x6 SWITCHING MODULE

Note the actual <header> sent is determined by the setting of the ID Byte DIP switches on the module, and is independent of the number of microwave relays installed.

CLOSE

The 1260-64 1x6 microwave relays (S1 through S4) each allow at most one of the six relays to be closed at any one time. The card implements an "implicit exclusion list" for each 1x6 microwave relay. For example, if the 1260-64 module address is 3, and relay 3.204 is currently closed, then the command:

CLOSE 3.201

will cause the card to open relay 3.204, and then close relay 3.201. Similarly, if the command:

CLOSE 3.200-205

is issued, the card will close only relay 3.205, with relays 3.200 through 3.204 being opened prior to closing relay 3.205.

SETUP

The SETUP command affects only the DC relays in Banks A and B. These relays may be programmed as Break-Before-Make, Make-Before-Break, or Immediate. The microwave relays (S1 through S4) are always implemented as Break-Before-Make (BBM) to ensure that at most 1 of 6 relays are closed at any one time.

The 1260-64 supports most standard 1260 features. These include Confidence Mode, Equate/Exclude/Scan Lists commands, and the STORE/RECALL commands.

CONNECTOR PIN CONFIGURATION

RF Relays

Figure 4-1 shows the location of the four RF switches on the front panel of the 1260-64 module. The designations for each of the SMA male connectors on the switches are also shown.

Relay Banks

Figure 4-2 shows the pin locations for the 50-pin Relay Bank connector, J1. **Table 4-1** lists the J1 pin signals. Connector J1 is Racal Instruments Part Number 601856-050. The mating connectors are Racal Instruments Part Number 601855-050 for the connector body, and 601857 for the pins.

Each of the two relay banks can be independently configured as a sink or a source driver. Either the VXI mainframe or an external supply can be selected.

WARNING:

The user must use caution when wiring to the module to prevent damage to the relay banks.

The 1260-64 contains some internal protection circuitry. The internal current sourcing and handling capabilities of the module and the mainframe must not be exceeded. Properly interface external loads, especially if they are inductive. If an external supply is used, the external B+ and B- lines **MUST** be connected to the External B+ and the External Ground pins on J1. Flyback-clamping suppression diodes **MUST** be connected across any inductive loads. (Switching of AC inductive loads is not recommended.) **Figures 4-3 through 4-6** show correct methods interfacing to the 1260-64 relay banks.

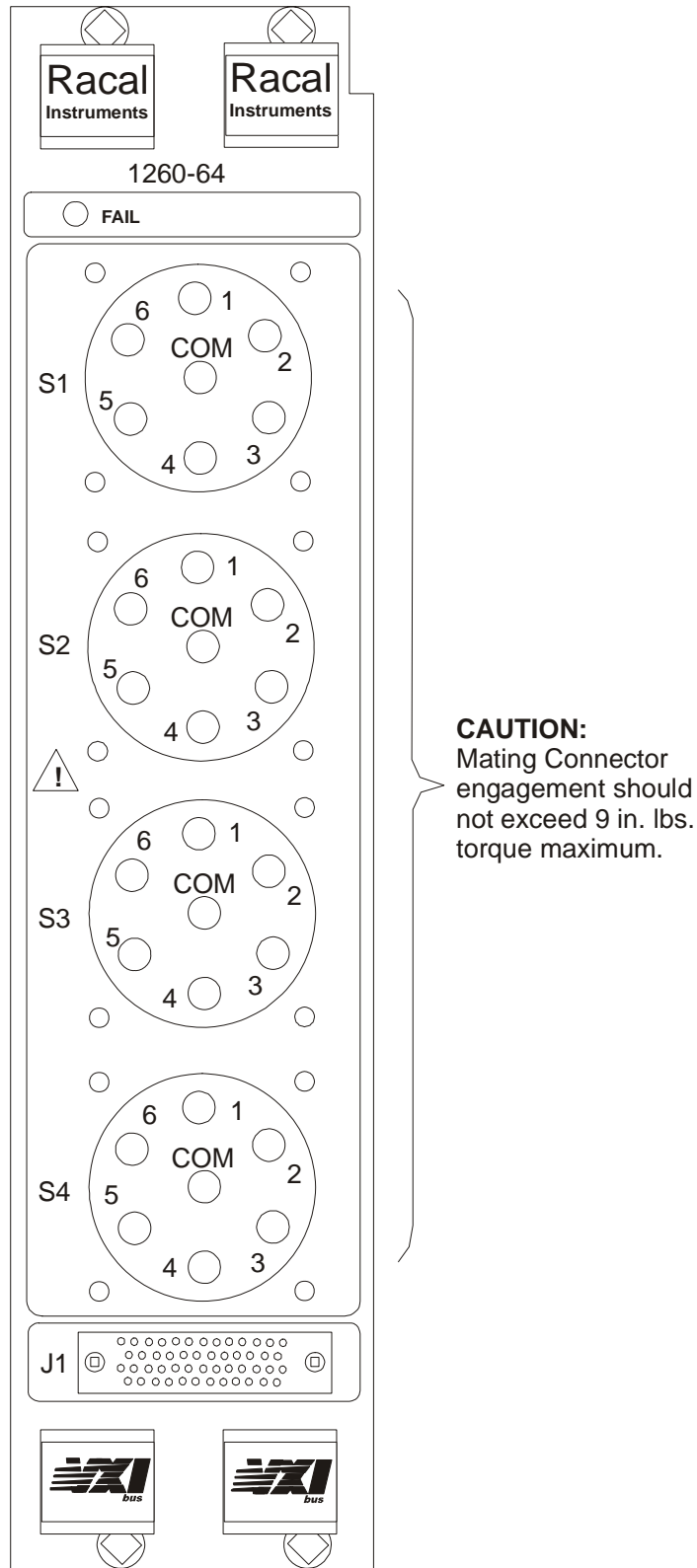


Figure 4-1, 1260-64 Front Panel

Table 4-1, 1260-64 Pin Assignments

BankA Pin	Function	BankB Pin	Function
A,C,E,H	External B+	B,D,F,J	External B+

X, y, z, AA	External Ground	CC,DD,EE	External Ground
z, AA, BB	External Ground	FF,HH	External Ground

d	Contact 0	p	Contact 0
L	Contact 1	V	Contact 1
b	Contact 2	T	Contact 2
S	Contact 3	M	Contact 3

a	Contact 4	W	Contact 4
k	Contact 5	e	Contact 5
t	Contact 6	r	Contact 6
w	Contact 7	m	Contact 7

j	Contact 8	u	Contact 8
R	Contact 9	z	Contact 9
x	Contact 10	N	Contact 10
P	Contact 11	K	Contact 11

Y	Contact 12	U	Contact 12
h	Contact 13	c	Contact 13
v	Contact 14	n	Contact 14
s	Contact 15	f	Contact 15

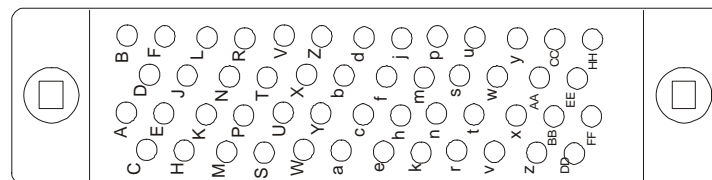


Figure 4-2, Relay Bank Pin Configuration (J1)

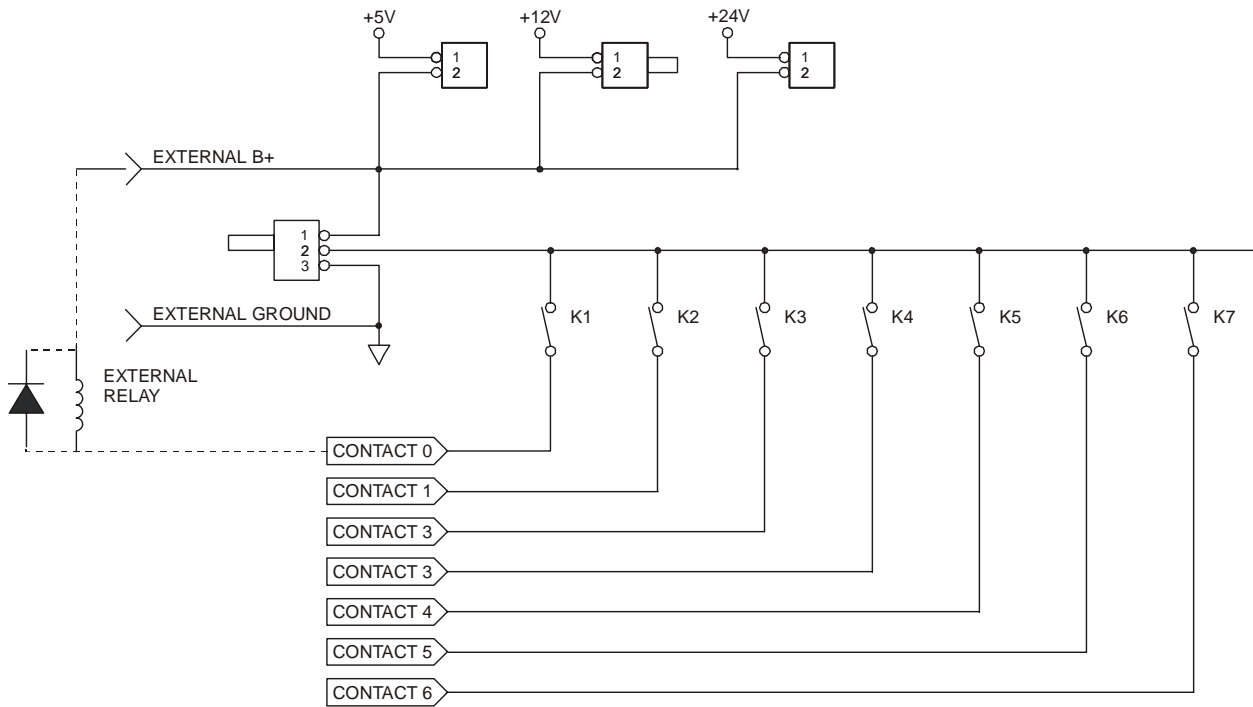


Figure 4-3, Internal Supply Sink Driver Example

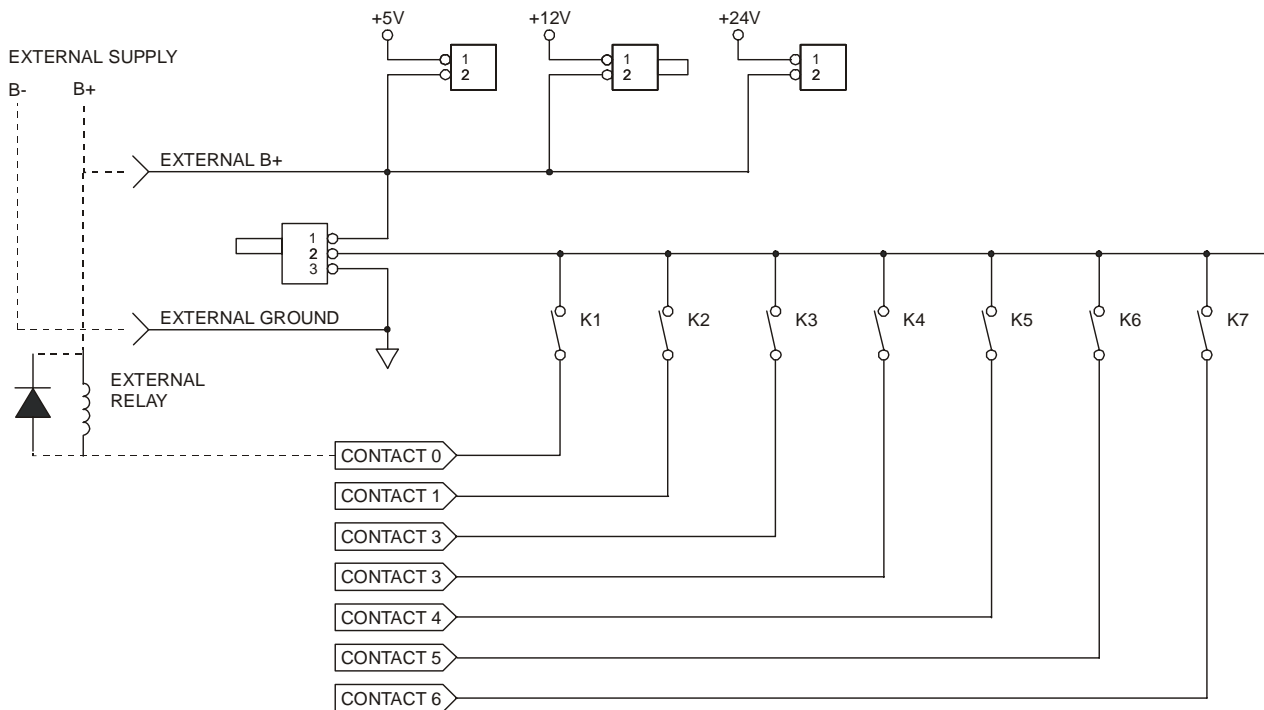


Figure 4-4, External Supply Sink Driver Example

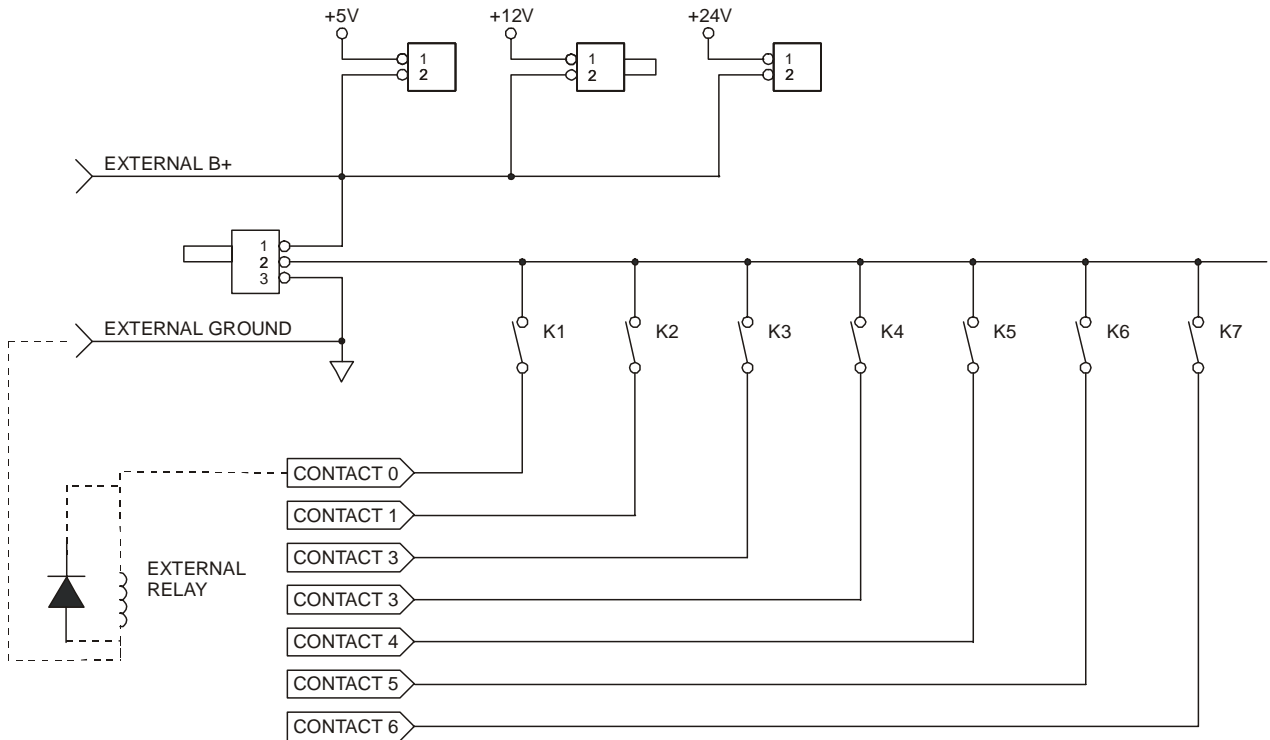


Figure 4-5, Internal Supply Source Driver Example

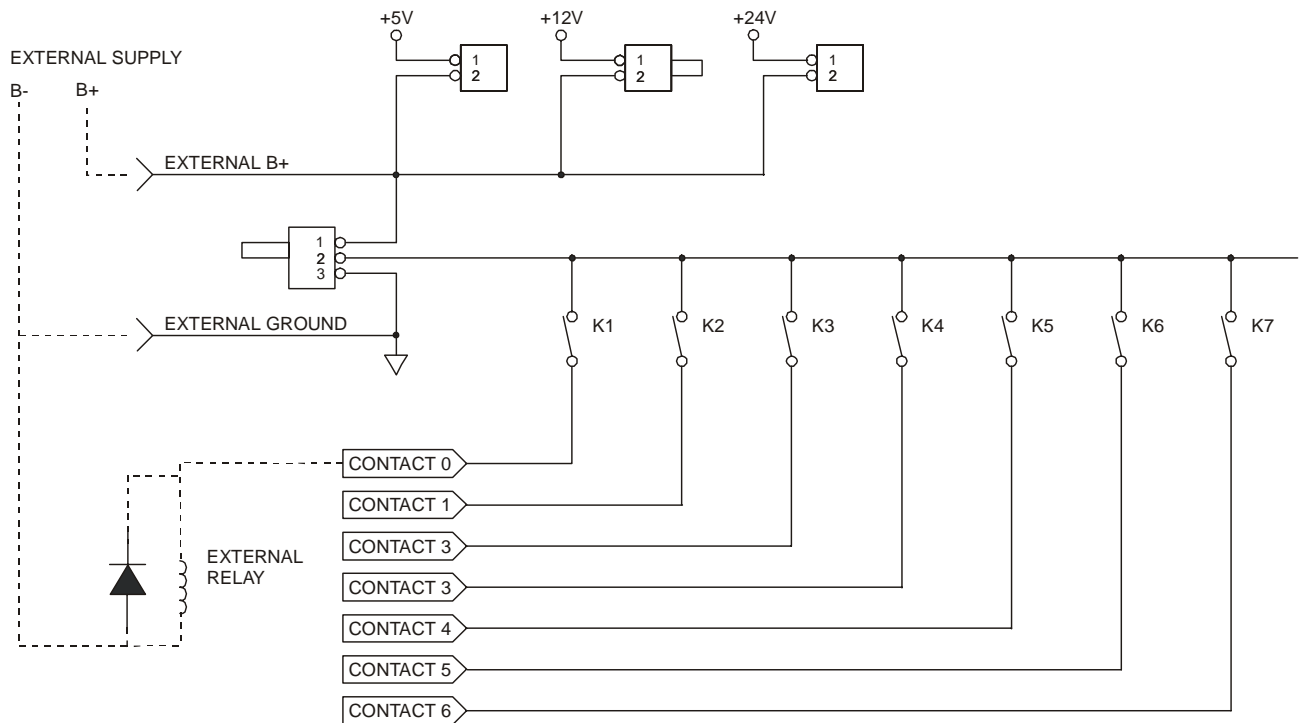


Figure 4-6, External Supply Source Driver Example

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Chapter 5

THEORY OF OPERATION

PCB Assemblies

The 1260-64 consists of three PCB Assemblies. The smallest is used only to mount connector J 1 to the front panel. The other small PCB Assembly is required to pass the local bus signals, LBUS0 through LBUS 11, through the unused second slot of this double-wide module. The VXI IACK and BUS GRANT 0 through 3 signals are jumpered to allow the PCB Assembly to be used in autoconfiguring backplanes.

The main logic PCB Assembly contains DC relay banks, 1260 Local Bus interface circuitry, and drivers for both the relay bank and the RE relays. The VXI interface is described in the Theory of Operation section of the 1260 Series VXI Switching Cards Manual. The relay driver circuitry is contained in monolithic IC driver chips. The relay banks are shown in **Figures 4-3 through 4-6**. Not shown in these figures are internal clamp diodes. These diodes will clamp minor inductance effects, such as those caused by wiring; but they are not intended to replace suppression diodes across the solenoid coils of external relays, or other inductive loads. Referring to the schematic diagram, the diodes between the Contact lines and ground clamp switch-to-open transients when the bank is used as a source driver. The diodes between the Contact lines and the External B+ clamp switch-to-open transients when the bank is used as a sink driver.

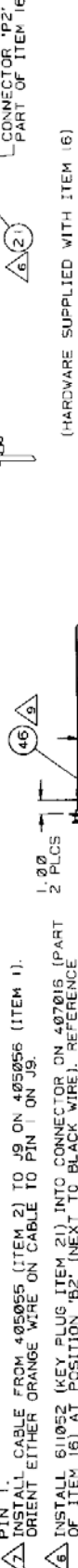
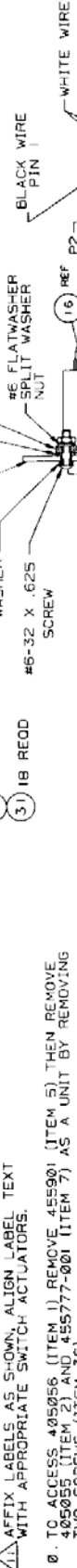
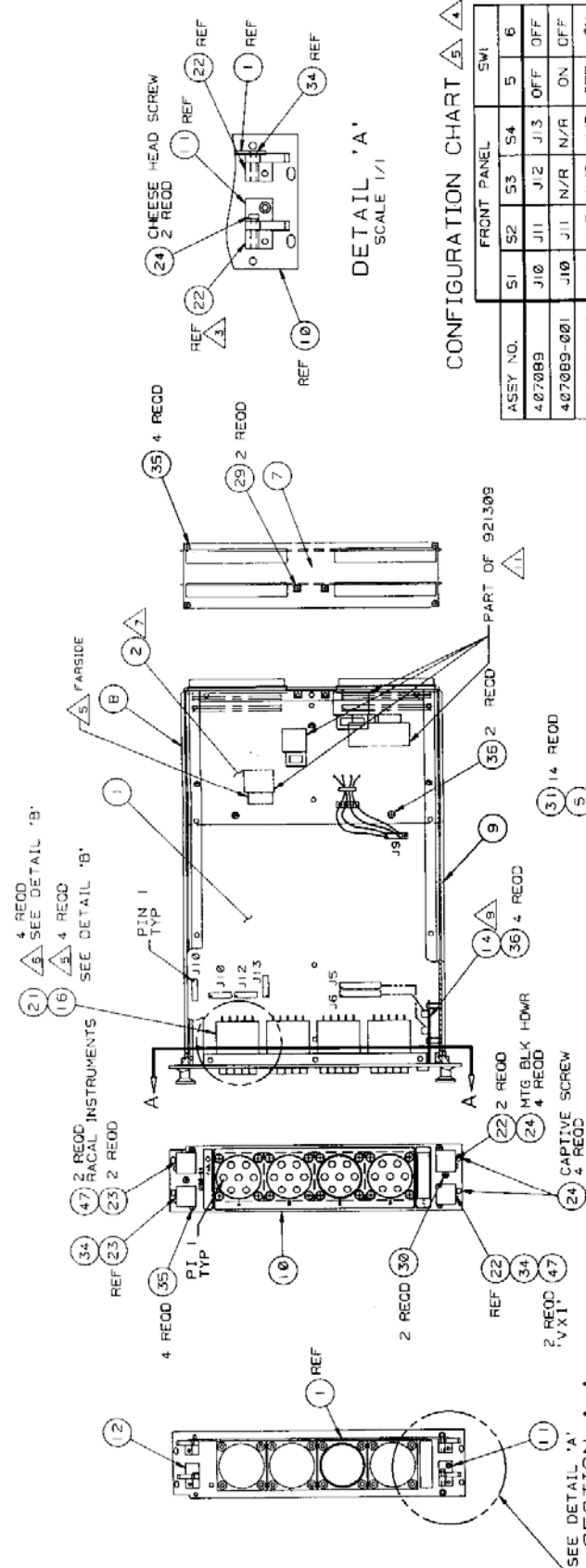
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Chapter 6

DRAWINGS

407089, -001, -002, Final Assembly, 1260-64	6-3
405055, PCB Assembly, L-BUS Bypass	6-4
435055, Schematic, L-BUS Bypass	6-5
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405056, PCB Assembly, 1260-64	6-8
435056, Schematic, 1260-64	6-9

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10. TO ACCESS 405056 (ITEM 1) REMOVE 455901 (ITEM 5) THEN REMOVE 405055 (ITEM 2) AND 455777-001 (ITEM 7) AS A UNIT BY REMOVING TWO SCREWS (ITEM 36).

11. LOCATE LABELS WHERE SHOWN. SEE DETAIL 'C'.

12. INSTALL CABLE FROM 405057-J1 (ITEM 14) TO 405056-J5 (ITEM 1) AND FROM 405057-J2 TO 405056-J6. CABLES INSTALL ORIENTING PIN 1 TO PIN 1.

13. INSTALL CABLE FROM 405055 (ITEM 2) TO J9 ON 405056 (ITEM 1). ORIENT EITHER ORANGE WIRE ON CABLE TO PIN 1 ON J9.

14. INSTALL 611052 (KEY PLUG ITEM 21) INTO CONNECTOR ON 407016 (PART OF ITEM 16) AT POSITION 'B2' (NEXT TO BLACK WIRE). REFERENCE DETAIL 'B'.

15. FOR THE VARIOUS VERSIONS THE RELAY ASSEMBLIES (407016 ITEM 16) AND SWI SWITCH POSITIONS 5 AND 6 (ON 405056 ITEM 1) ARE CONNECTED PER THE CONFIGURATION CHART. WHERE NO RELAY ASSEMBLY IS INDICATED INSTALL 456065 (BLANKING PLATE ITEM 3) USING FOUR (4) 616255 (46-32 X .312 SCREWS ITEM 37). GRAIN DIRECTION OF PLATE TO MATCH FRONT PANEL NUMBER FIELD ON 921212-023 (ITEM 43) PER THE CONFIGURATION CHART PRIOR TO AFFIXING LABEL.

16. ITEM 22 CONSISTS OF 1 BOTTOM HANDLE MOUNTING BLOCK AND ASSOCIATED PARTS. ITEM 23 IS THE SAME (AS ITEM 22), BUT FOR THE TOP.

17. ITEM 24 CONSISTS OF MOUNTING HARDWARE FOR HANDLES AND ASSOCIATED PARTS. DISCARD UNUSED HARDWARE SUPPLIED WITH ITEM 24.

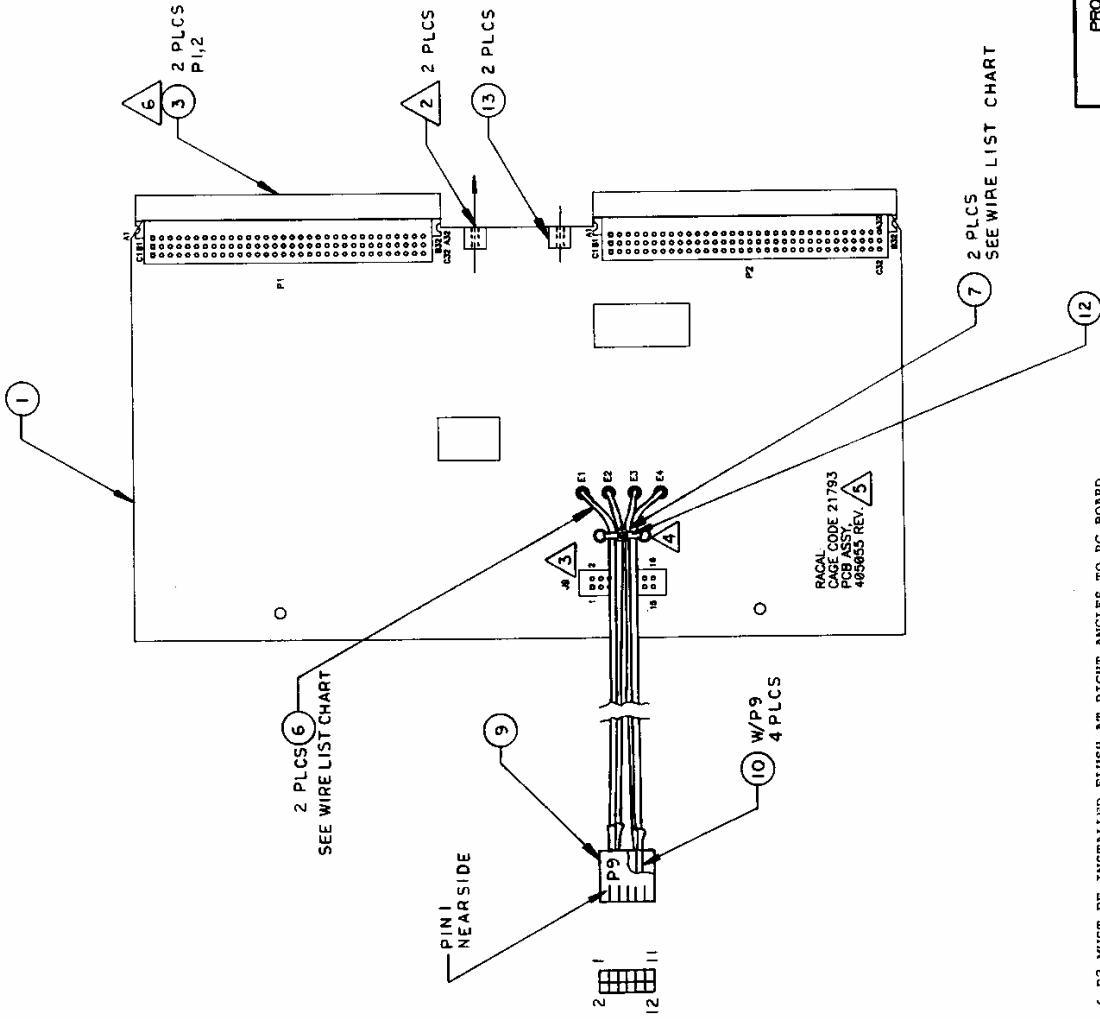
18. INCLUDE SHIPPING KIT (ITEM 49) IN BOX WITH ASSY.

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- 1. REFERENCE SCHEMATIC 435055.
- 2. THREADED HOLE MUST FACE THIS DIRECTION AFTER INSTALLATION.
- 3. J9 IS NOT INSTALLED.
- 4. THESE HOLES ARE PROVIDED FOR SECURING CABLE TIE (ITEM 12).
- 5. INK STAMP CURRENT REV, ON COMPONENT SIDE APPROX. WHERE SHOWN.
- 6. P1 & P2 MUST BE INSTALLED FLUSH AT RIGHT ANGLES TO PCB BOARD.

WIRE LIST CHART				
FROM	TO	DESCRIPTION	WIRE LENGTH	REF
P9-1	E1	WIRE, TEF, STRND, 22G ORANGE, 523333(ITEM 6)	5.50±.50	+ 12V
P9-2	E2	WIRE, TEF, STRND, 22G GRAY, 523888(ITEM 7)	5.50±.50	+ 24V
P9-11	E3	WIRE, TEF, STRND, 22G GRAY, 523888 (ITEM 7)	"	+ 24V
P9-12	E4	WIRE, TEF, STRND, 22G ORANGE, 523333(ITEM 6)	"	+ 12V

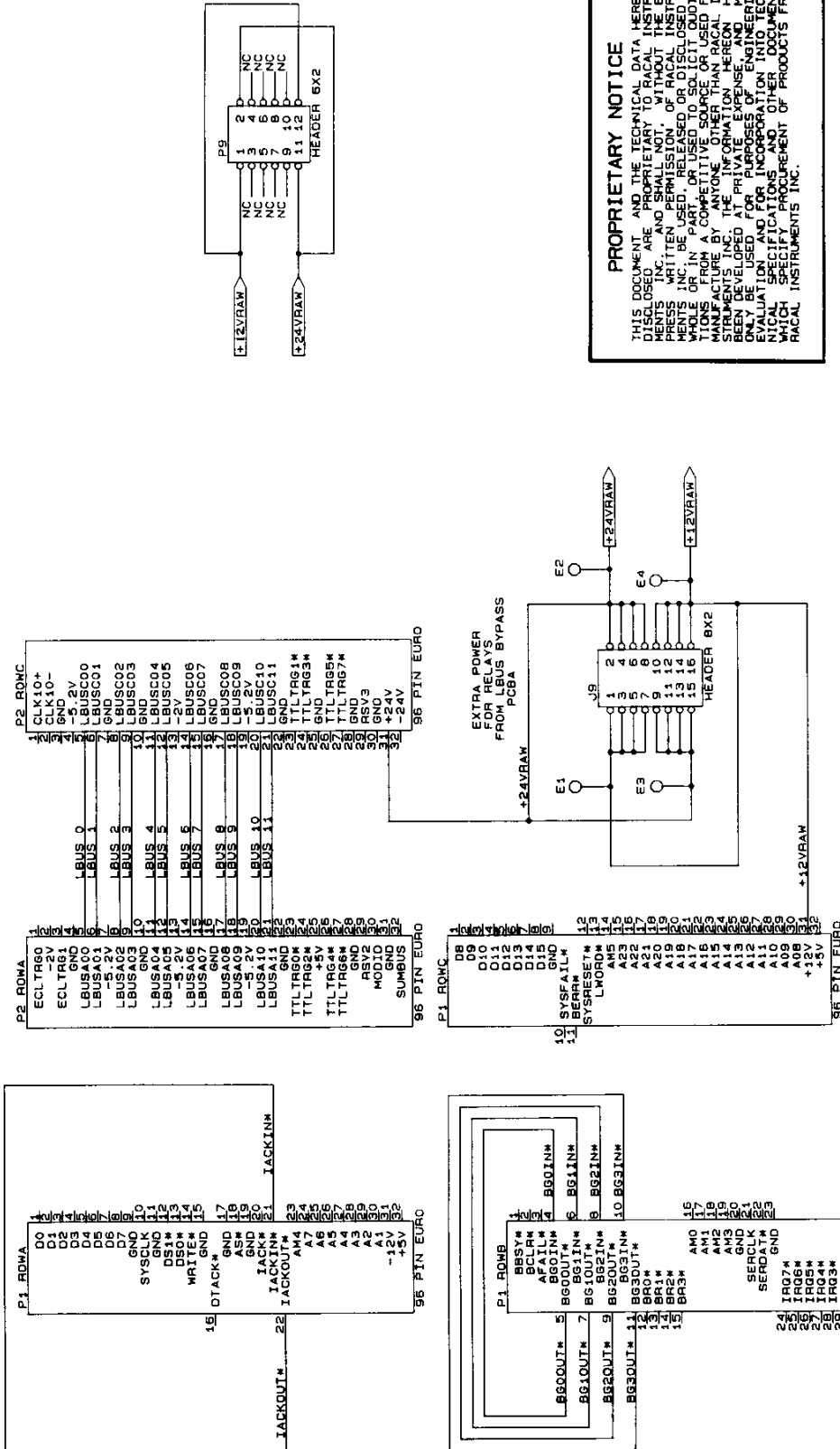
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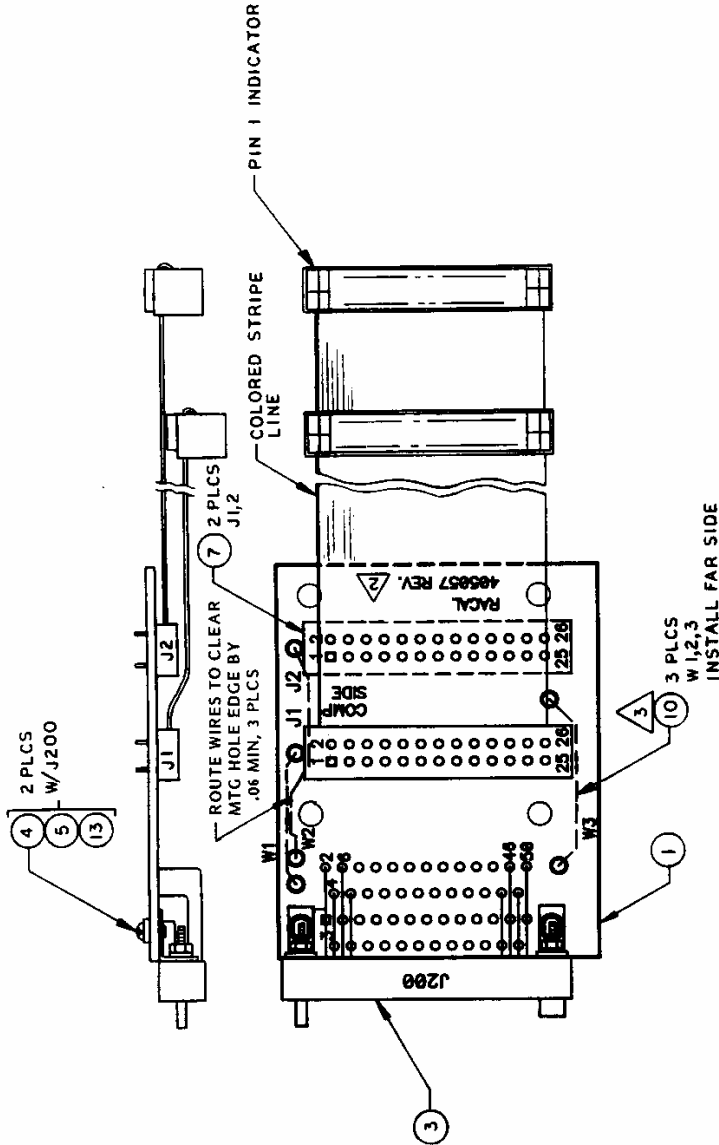
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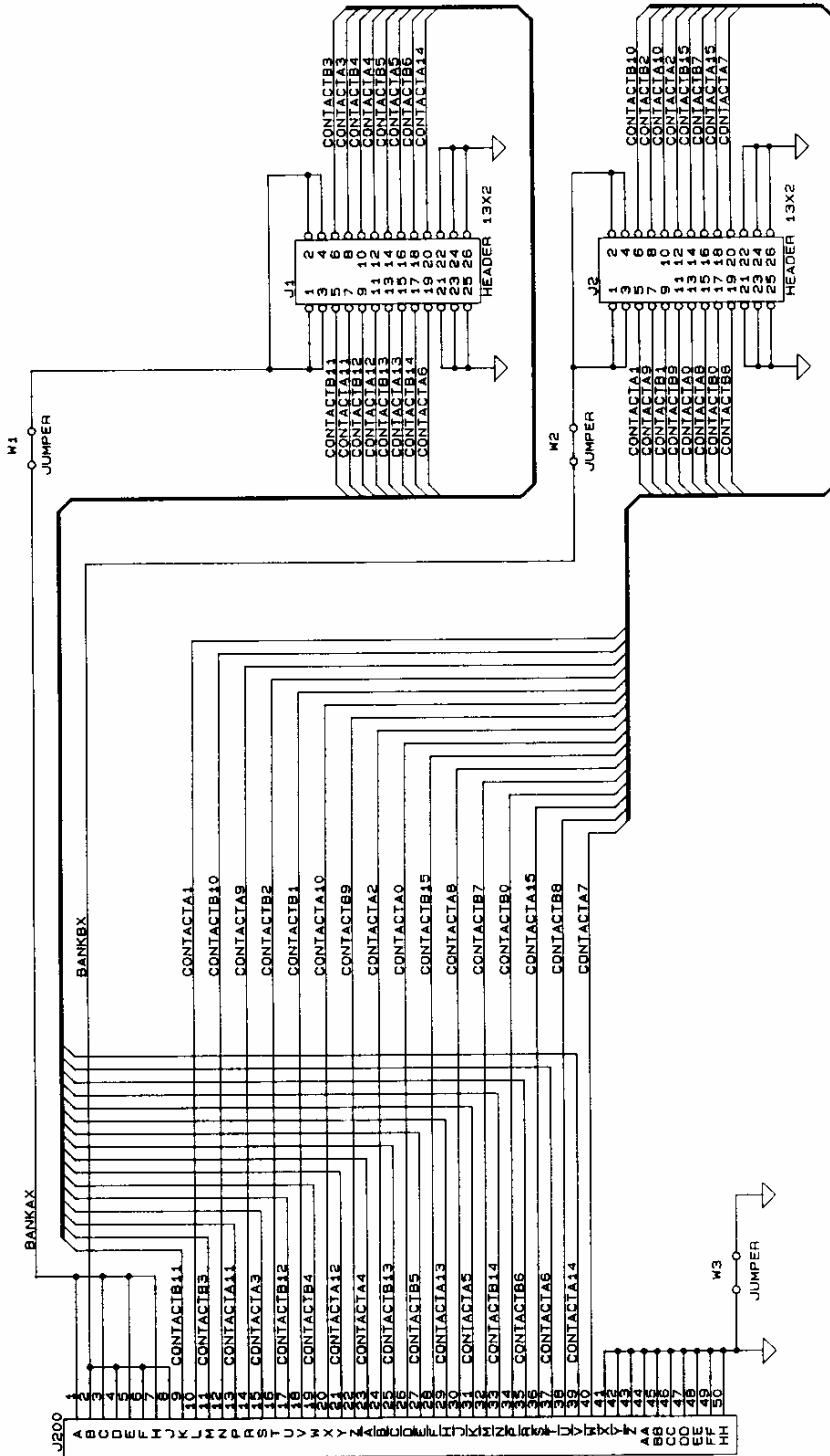
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- ③ INSTALL WIRE (ITEM 10) TO W1, 2 & 3 ON CIRCUIT SIDE AS SHOWN.
- ② INK STAMP CURRENT REVISION ON COMPONENT SIDE APPROX. WHERE SHOWN.
- 1. REFERENCE SCHEMATIC 435057.



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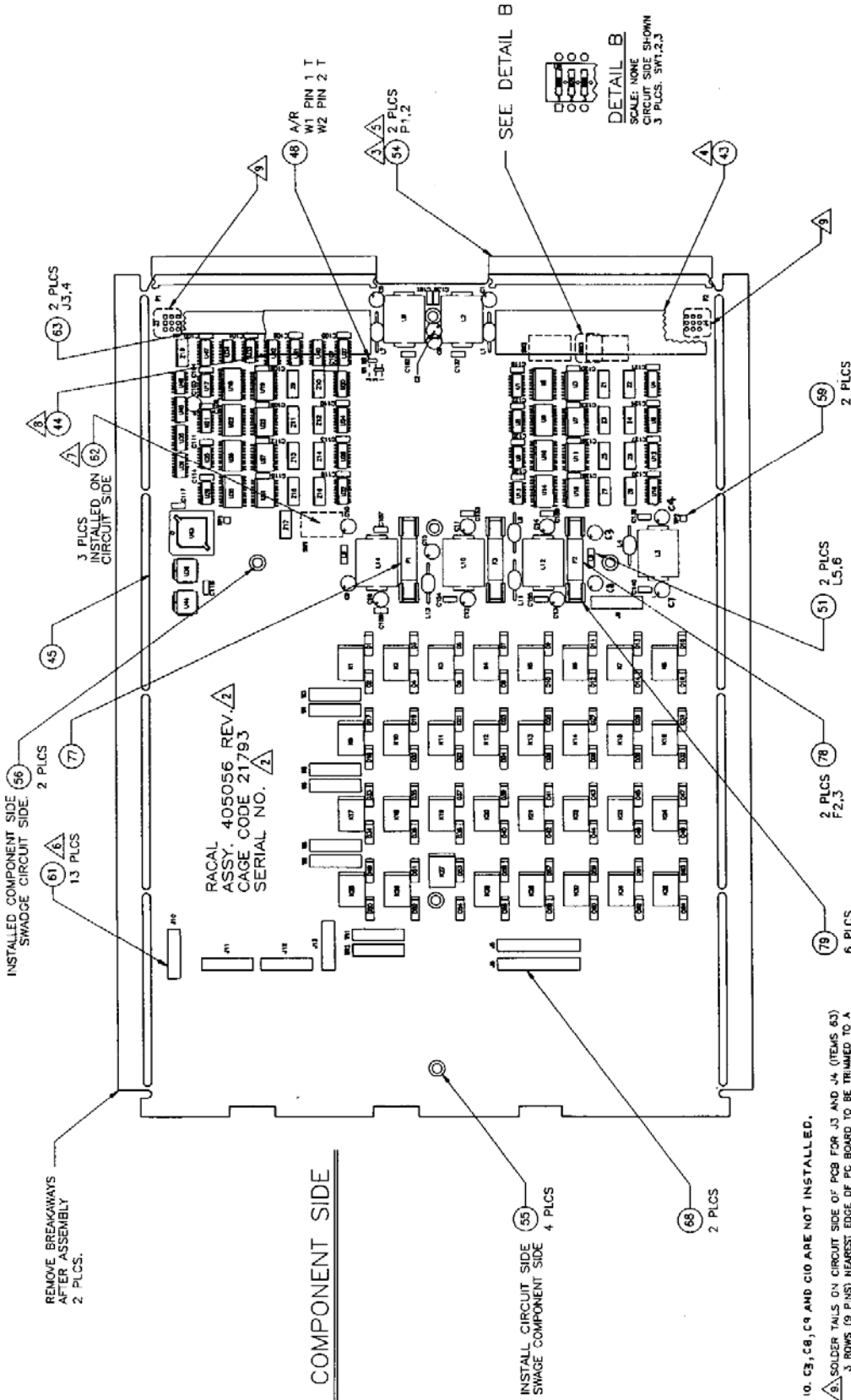
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REMOVE BREAKAWAYS AFTER ASSEMBLY
2 PLCS.

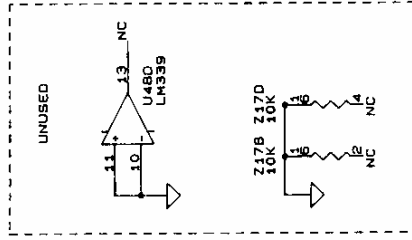
COMPONENT SIDE

- 10. C9, C8, C9 AND C10 ARE NOT INSTALLED.
- △ SOLDER TAILS ON CIRCUIT SIDE OF PCB FOR J3 AND J4 (ITEMS 63) 3 ROWS (9 PINS) NEAREST EDGE OF PCB BOARD TO BE TRIMMED TO A MAXIMUM HEIGHT OF .045.
- △ INSTALL (ITEM 44) PCB INTO (ITEM 63) J3.
- △ SWITCHES SW1,2 AND 3 (ITEM 62) ARE OFF POSITION. DO NOT WAVE SOLDER.
- △ CUT PIN 3 OF J1,0,11,12 AND 13 FLUSH WITH BODY OF CONNECTOR.
- △ P1 AND P2 MUST BE INSTALLED FLUSH AT RIGHT ANGLE TO PCB.
- △ INSTALL (ITEM 43) PCB INTO (ITEM 63) J4.
- △ SOLDER TAILS ON CIRCUIT SIDE OF PCB FOR P1 AND P2 (ITEM 54) TO BE TRIMMED TO A MAXIMUM HEIGHT OF .045.
- △ INK STAMP SERIAL NUMBER AND CURRENT REVISION ON COMPONENT SIDE APPROX. WHERE SHOWN.
- 1. REFERENCE SCHEMATIC 435056.

U43	231154 (22V10H)	28	14
U42	26LS31	15	8
U40, 41	26LS32	15	8
U37, 39	74HCT253	15	8
U36	231152-001 (16L00)	20	10
U48	LM339	3	12
U47	74HCT05	16	8
U45	74LS138	15	8
U44	231153 (16R4)	20	10
U4, 8, 12, 16, 20, 24, 28	74HCT166	16	8
U32, 35	2803	NC	9
U3, 7, 11, 15, 19, 23, 27, 31			
U2, 6, 10, 14, 18, 22, 26, 30	74HCT273	20	10
U1, 5, 9, 13, 17, 21, 25, 29, 33, 34	74HCT164	14	7
REF. DES.	IC TYPE	+5V PIN NO.	GND PIN NO.

IC POWER AND GROUND CONNECTIONS

Z18
M12
U48
TP2
SW3
P2
L14
K32
J13
F3
D64
C162
HIGHEST REF. DES.



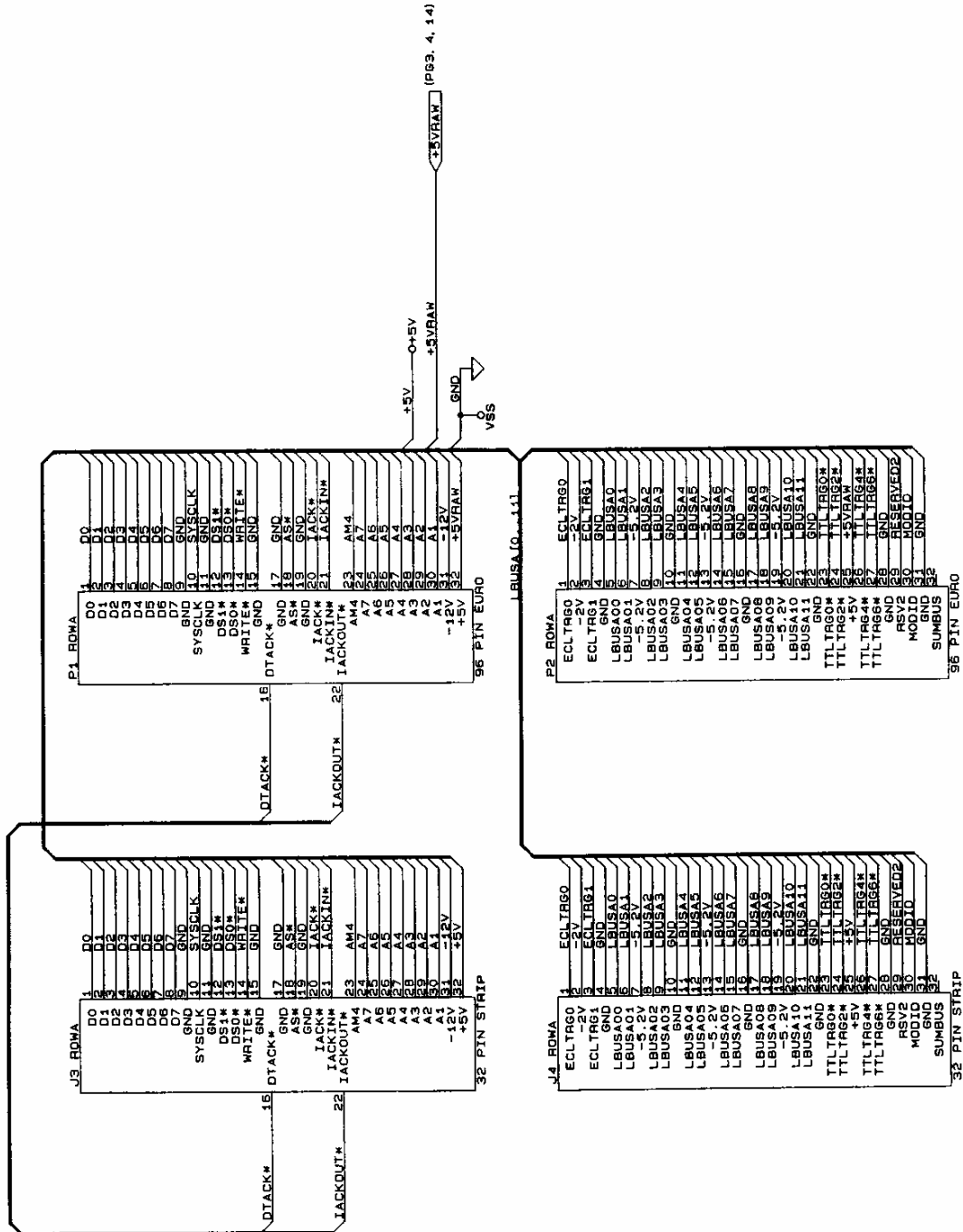
4. C3, C8, C9, AND C10 ARE NOT INSTALLED

- RELAYS K1 THRU K32 ARE RACAL P/N 310197 IN DE-ENERGIZED POSITION.
- RESISTOR NETWORKS ARE IN OHMS.
- CAPACITOR VALUES ARE IN MICROFARADS, 50V, +/-20%

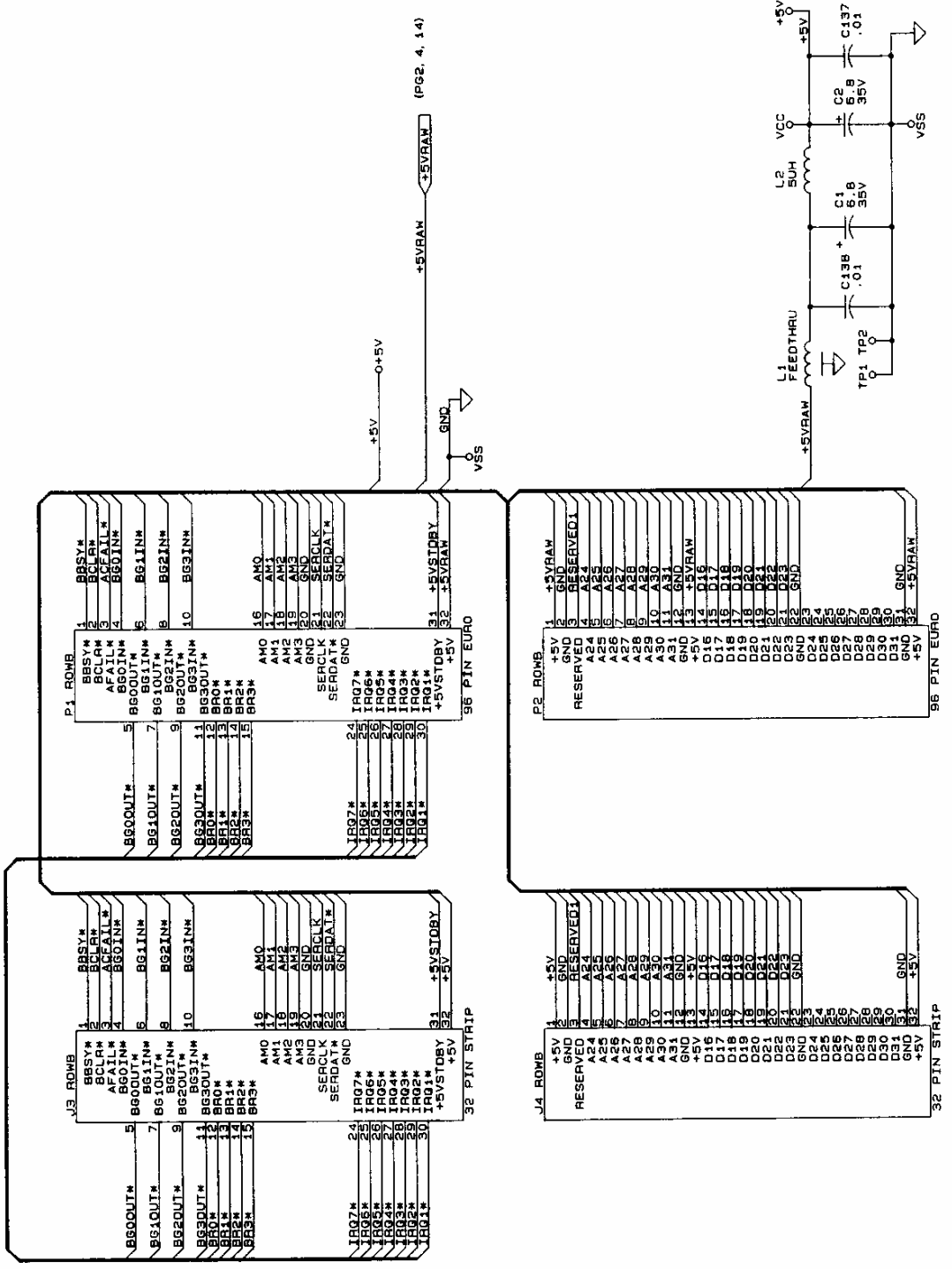
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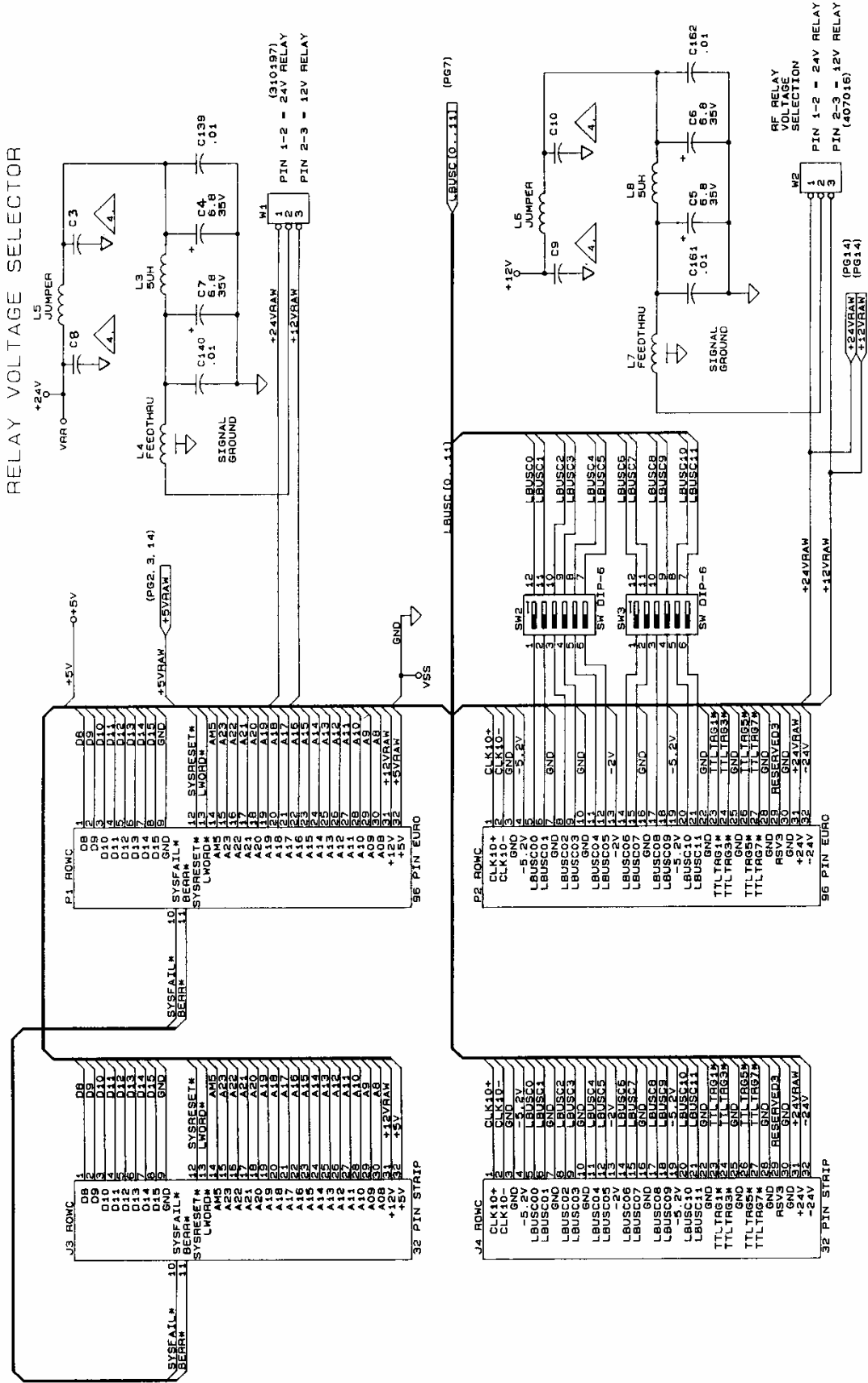


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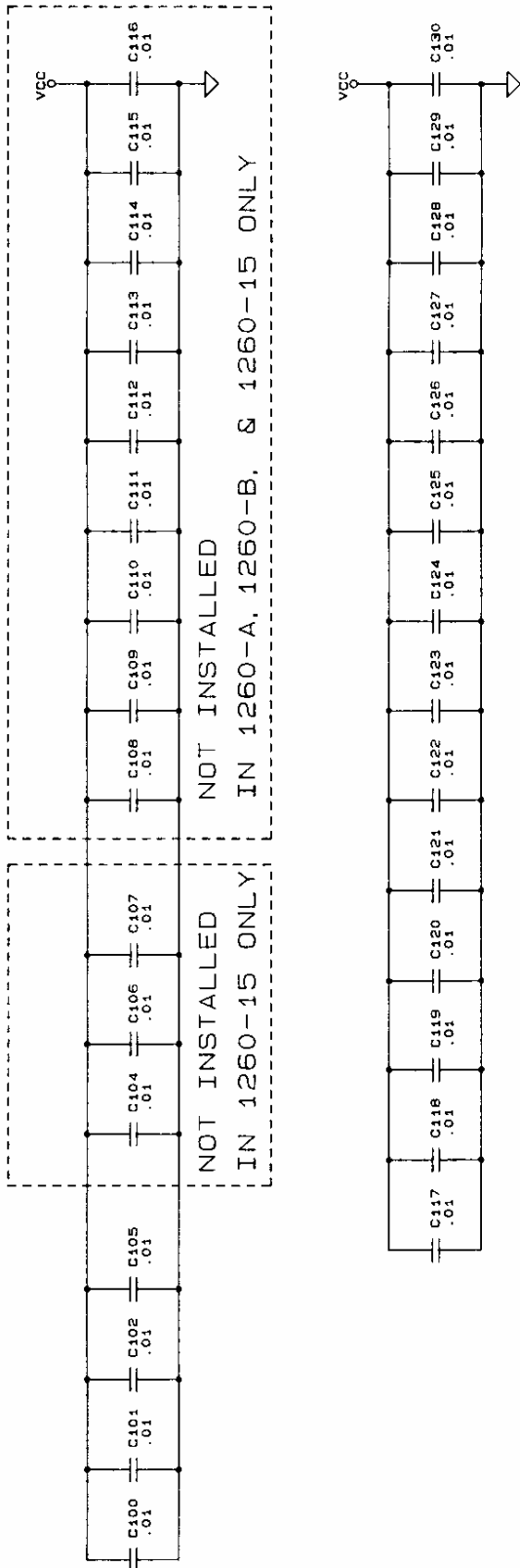


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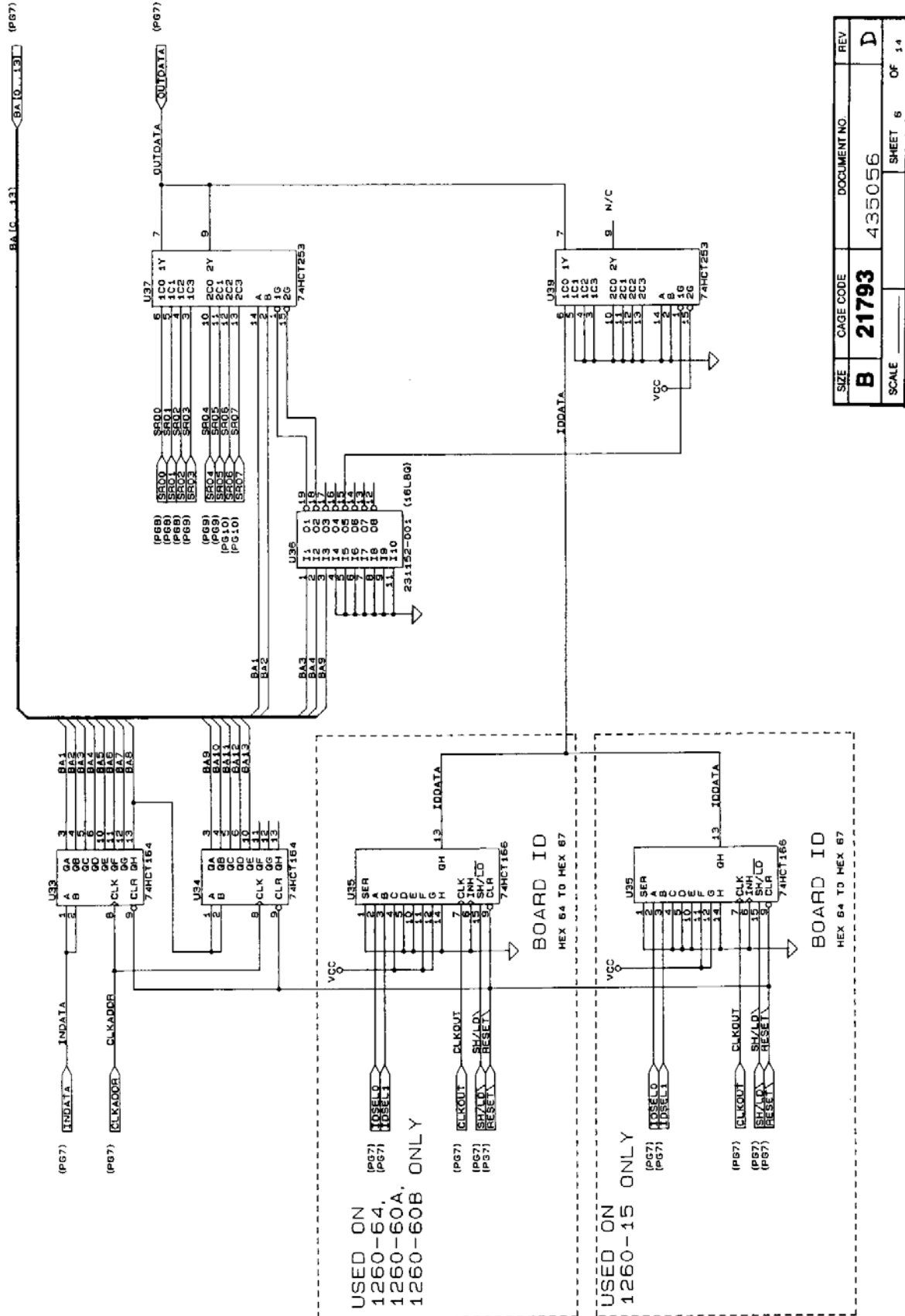
RELAY VOLTAGE SELECTOR



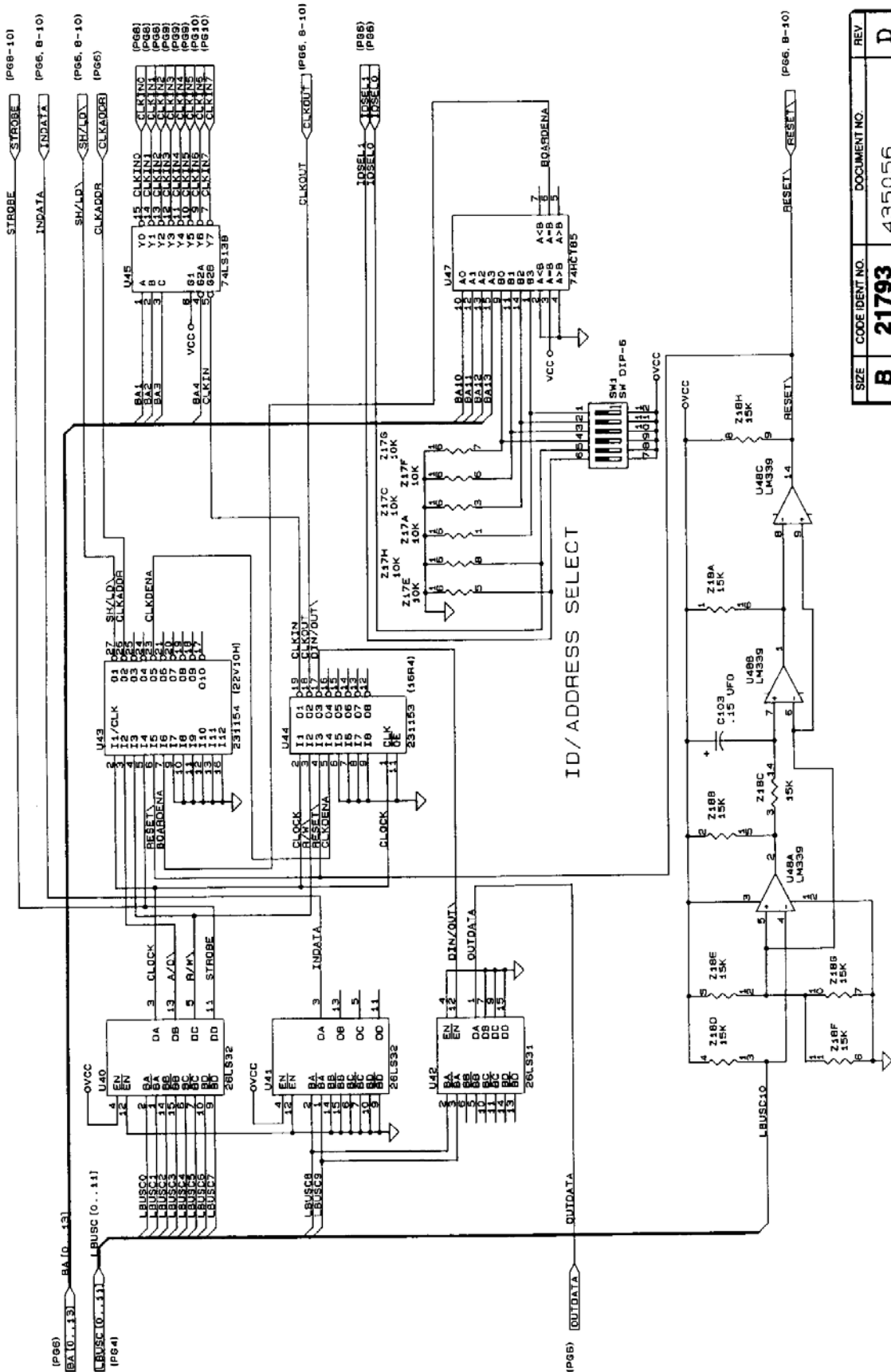
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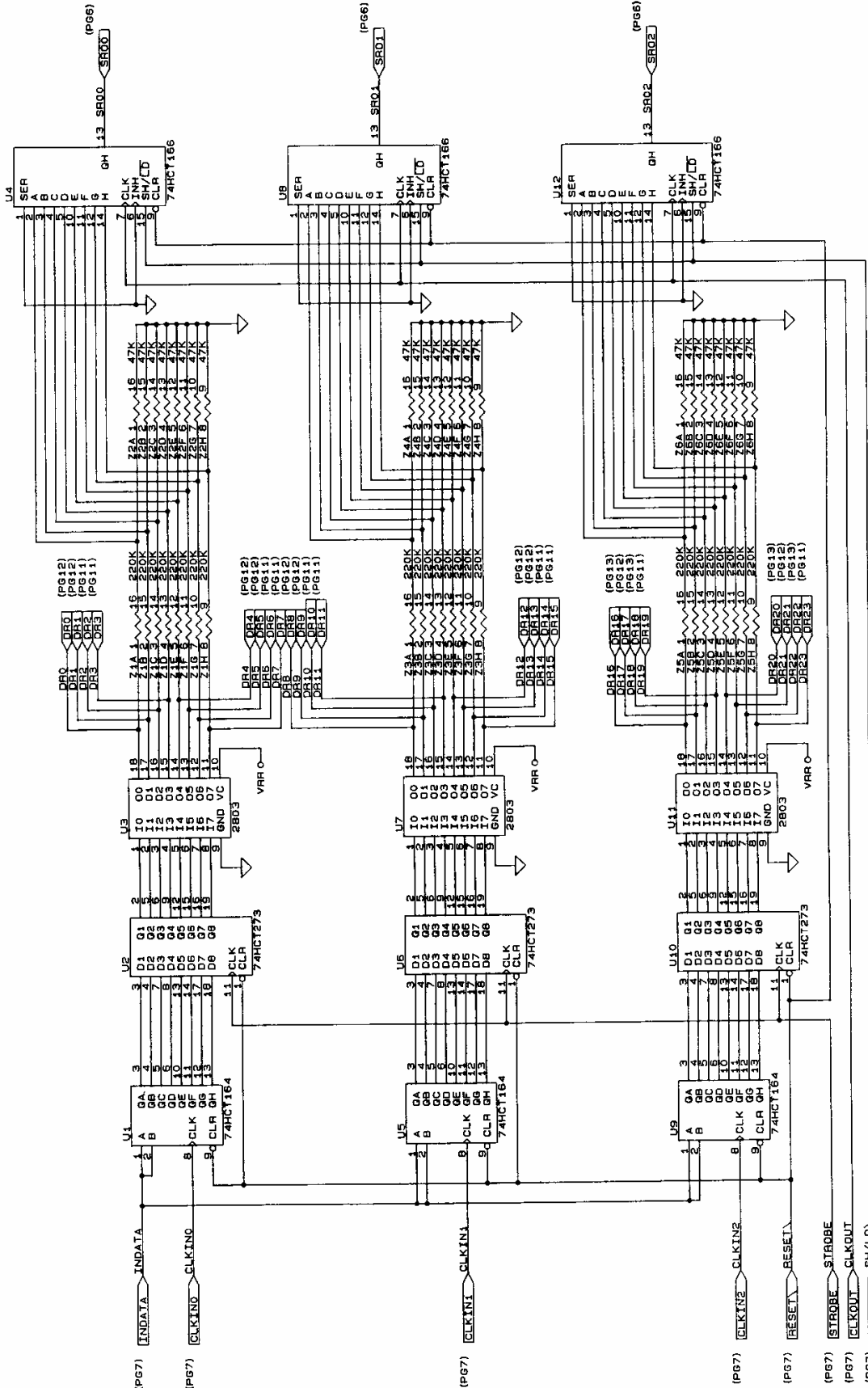
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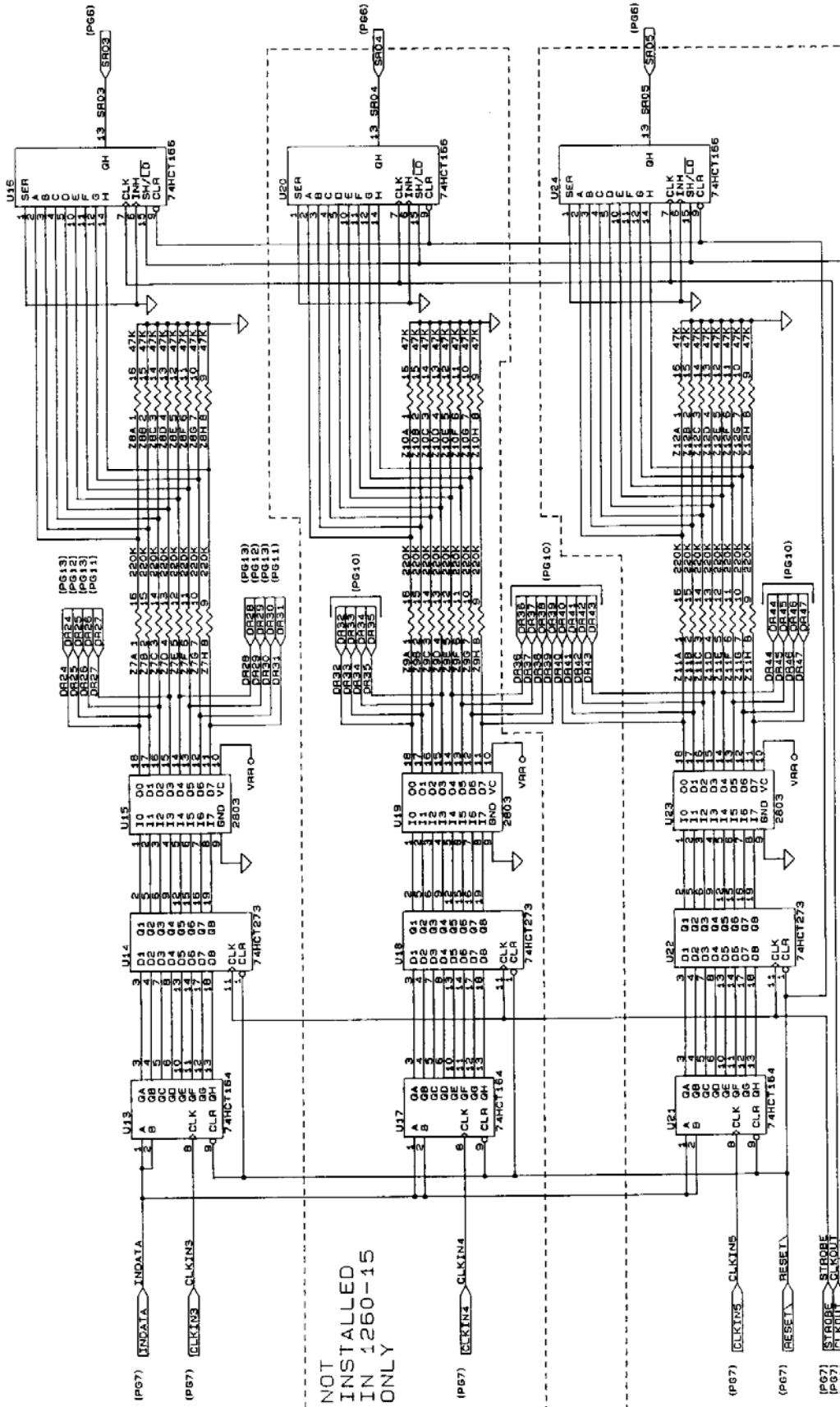
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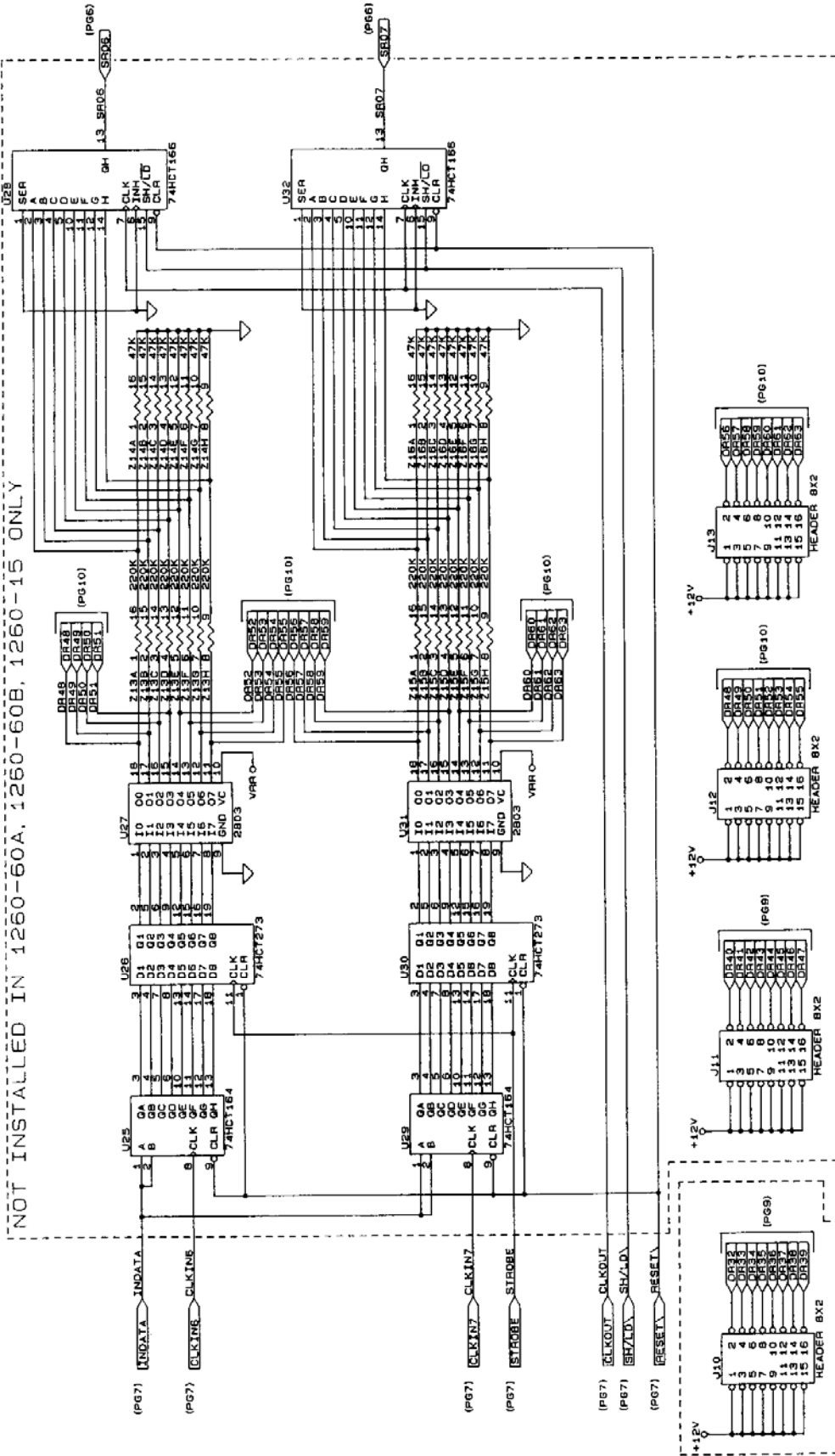
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NOT
INSTALLED
IN 1260-15
ONLY

NOT INSTALLED IN 1260-60A, 1260-60B, 1260-15 ONLY

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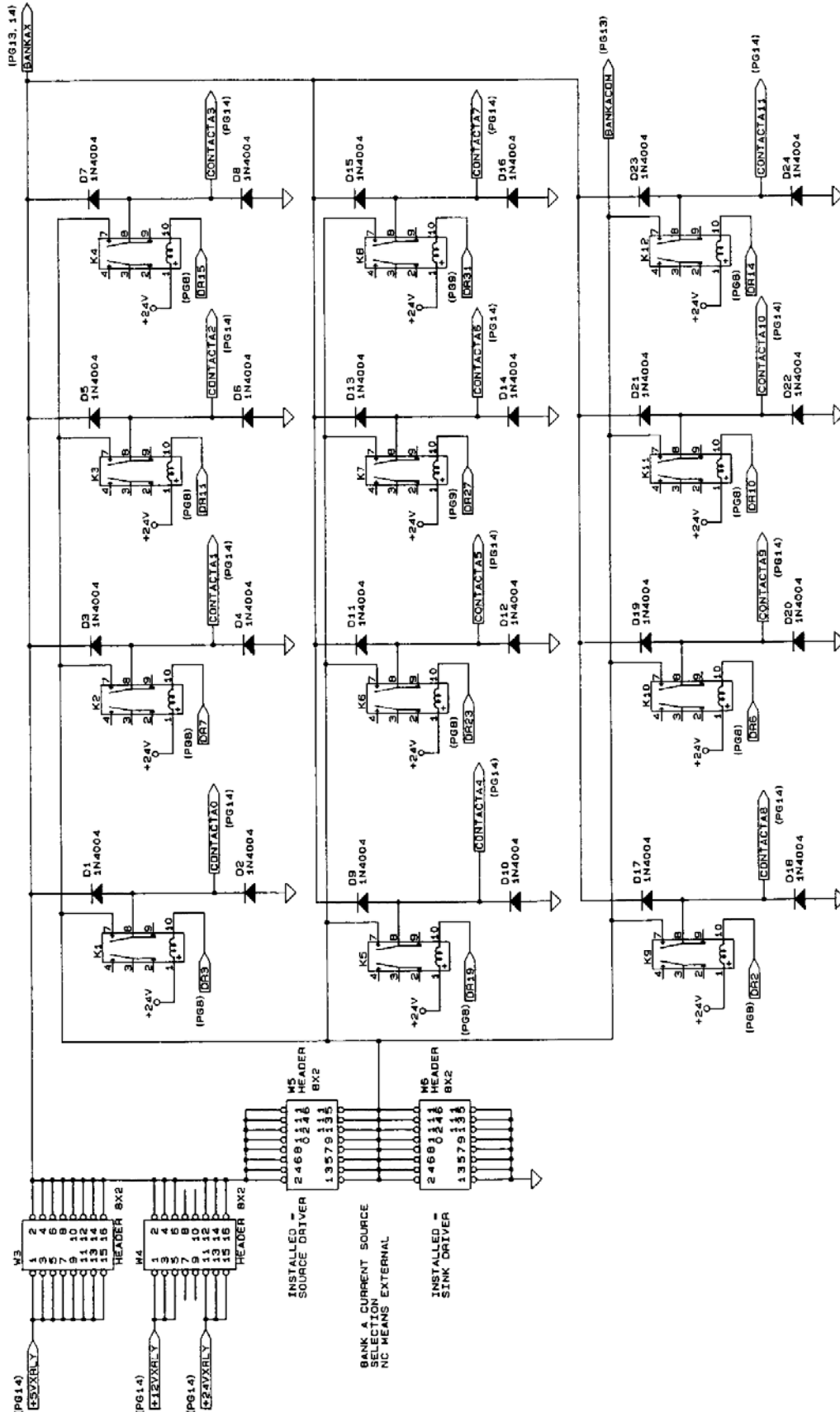


NOT INSTALLED IN 1260-60A, 1260-60B, 1260-15 ONLY

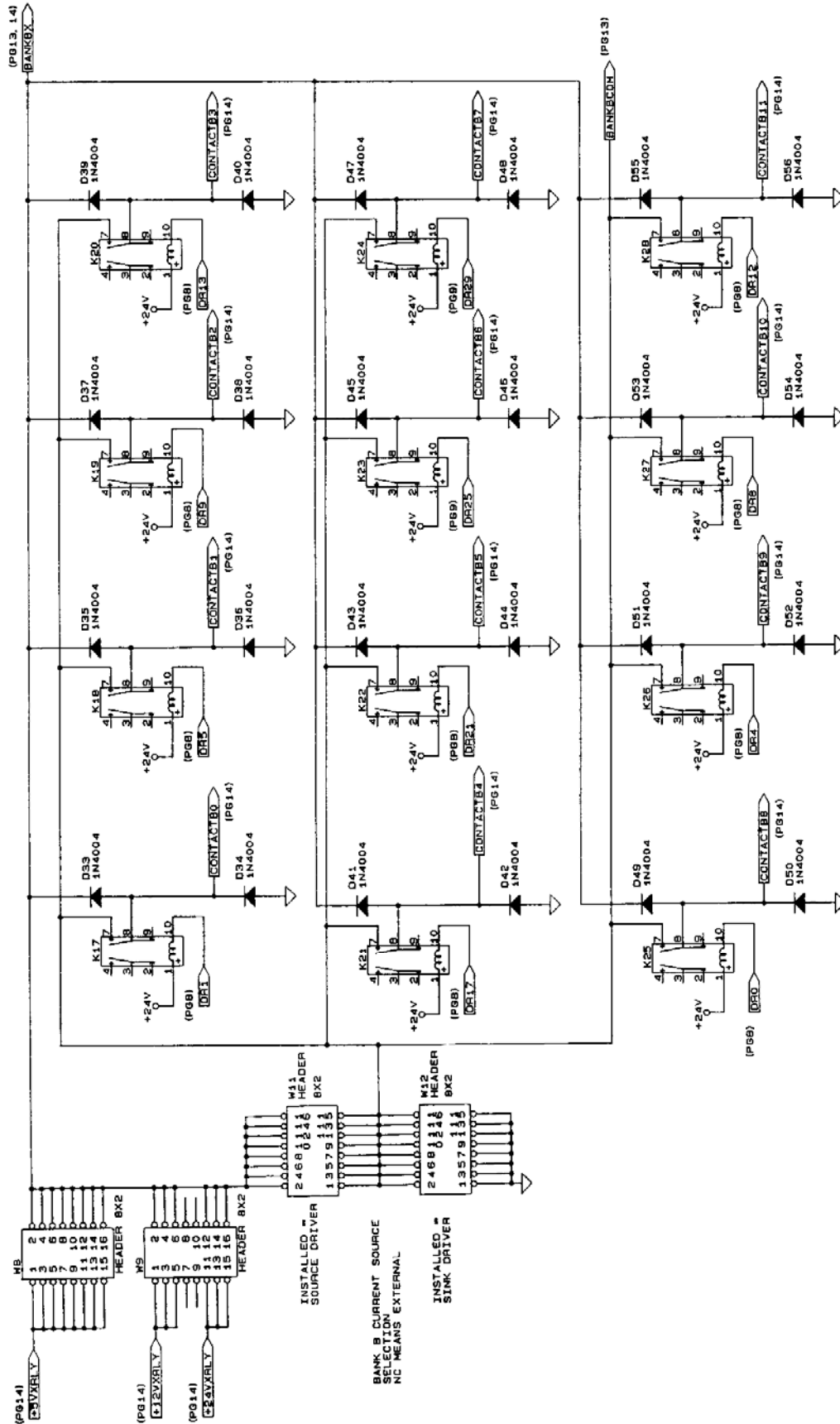
CONNECTORS FOR RF RELAY COILS

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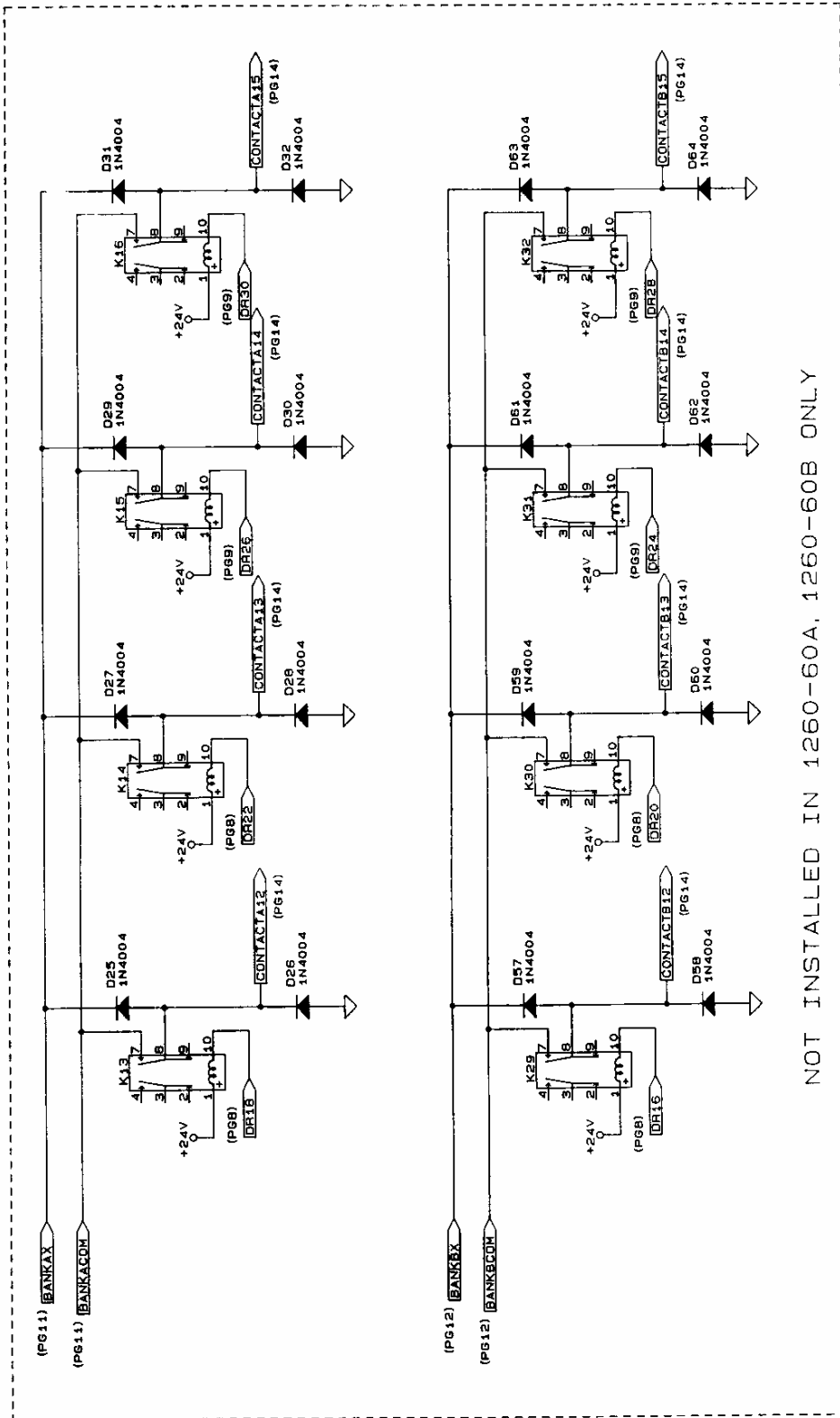
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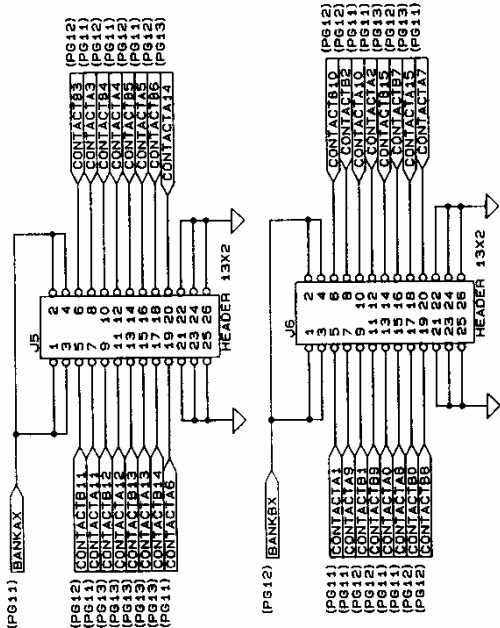


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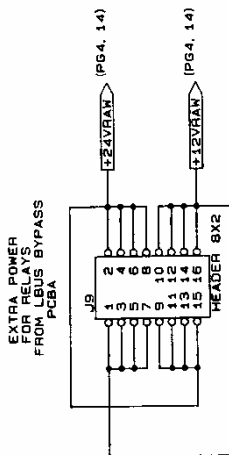
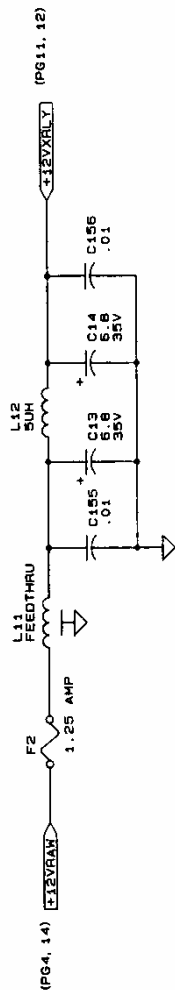
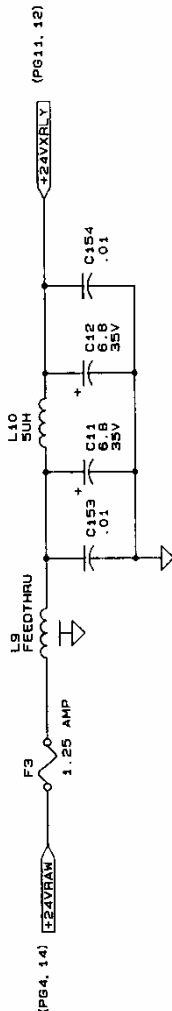


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TO FRONT PANEL
HIGH-DENSITY
CONNECTOR



FILTERS FOR POWER GOING
TO DRIVE EXTERNAL RELAYS



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Chapter 7

PARTS LIST

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1260-64 User Manual

407089 FINAL ASSY., 1260-64A

REF DESIG	RACAL INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
{1}1	405056	PCB ASSY., 1260-64	21793	405056
{2}1	405055	PCB ASSY., L-BUS BYPASS	21793	405055
{5}1	455901	PANEL, RIGHT SIDE	21793	455901
{6}1	455779-003	PANEL, SIDE, LEFT	21793	455779-003
{7}1	455777-001	PANEL, REAR, DOUBLE	21793	455777-001
{8}1	455818-001	PANEL, TOP, 2X	21793	455818-001
{9}1	455819-001	PANEL, BOTTOM, 2X	21793	455819-001
{10}1	456042	FRONT PANEL, 1260-64	21793	456042
{11}1	456056-001	BRACKET, HANDLE SUPPORT, BOTTOM	21793	456056-001
{12}1	456056-002	BRACKET, HANDLE SUPPORT, TOP	21793	456056-002
{14}1	405057	PCB ASSY., CONNECTOR INTERFACE	21793	405057
{16}4	407016	RELAY ASSY., SP6T, 18 GHZ	21793	407016
{21}4	611052	KEY, POLARIZING, PLUG	00779	87077-1
{22}2	611264	HANDLE, EXTRACTOR, BOTTOM	62559	20817-327
{23}2	611265	HANDLE, EXTRACTOR, TOP	62559	20817-328
{24}1	611266	MOUNTING HARDWARE, HANDLE	62559	21100-745
{29}2	615292	SCREW, PFL, 4-40 X .312	-	-
{30}2	615514	SCREW, PFH, 2-56 X .312	-	-
{31}32	615539	SCREW, PFH, 4-40X. 125	-	-
{34}2	616405	SCREW, PFH, M2.5-.45 X 12	-	-
{35}8	616480	SCREW, PFH, 4-40 X .375	-	-
{36}6	616251	SCREW, PPH, SEMS ASSY, 4-40X.250	78189	SEMS W/SQ CONE WA.
{43}1	921212-023	LABEL, VXI, 1260-64	21793	921212-023
{44}A/R	920962	LOCTITE, 242, MED STR.	05972	272
{46}1	921059	LABEL, CAUTION, STATIC	21793	921059
{47}2	921148-001	LABEL SET VXI	21793	921148-001
{48}1	921309	LABEL, VXI SWITCH ID	21793	921309
{49}1	407090	SHIPPING KIT, 1260-64	21793	407090
{51}1	921423	LABEL, CE MARKING	21793	921423

407089-001 FINAL ASSY., 1260-64B

REF DESIG	RACAL INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
{1}1	405056	PCB ASSY., 1260-64	21793	405056
{2}1	405055	PCB ASSY., L-BUS BYPASS	21793	405055
{5}1	455901	PANEL, RIGHT SIDE	21793	455901
{6}1	455779-003	PANEL, SIDE, LEFT	21793	455779-003
{7}1	455777-001	PANEL, REAR, DOUBLE	21793	455777-001
{8}1	455818-001	PANEL, TOP, 2X	21793	455818-001
{9}1	455819-001	PANEL, BOTTOM, 2X	21793	455819-001
{10}1	456042	FRONT PANEL, 1260-64	21793	456042
{11}1	456056-001	BRACKET, HANDLE SUPPORT, BOTTOM	21793	456056-001
{12}1	456056-002	BRACKET, HANDLE SUPPORT, TOP	21793	456056-002
{13}2	456065	PLATE, BLANKING, 1260-64	21793	456065
{14}1	405057	PCB ASSY., CONNECTOR INTERFACE	21793	405057
{16}2	407016	RELAY ASSY., SP6T, 18 GHZ	21793	407016
{21}2	611052	KEY, POLARIZING, PLUG	00779	87077-1
{22}2	611264	HANDLE, EXTRACTOR, BOTTOM	62559	20817-327
{23}2	611265	HANDLE, EXTRACTOR, TOP	62559	20817-328
{24}1	611266	MOUNTING HARDWARE, HANDLE	62559	21100-745
{29}2	615292	SCREW, PFL, 4-40 X .312	-	-
{30}2	615514	SCREW, PFH, 2-56 X .312	-	-
{31}32	615539	SCREW, PFH, 4-40X .125	-	-
{34}2	616405	SCREW, PFH, M2.5-.45 X 12	-	-
{35}8	616480	SCREW, PFH, 4-40 X .375	-	-
{36}6	616251	SCREW, PPH, SEMS ASSY, 4-40X.250	78189	SEMS W/SQ CONE WA.
{37}8	616255	SCREW, PPH, SEMS ASSY, 6-32X.312	78189	SEMS W/SQ CONE WA.
{43}1	921212-023	LABEL, VXI, 1260-64	21793	921212-023
{44}A/R	920962	LOCTITE, 242, MED STR.	05972	272
{46}1	921059	LABEL, CAUTION, STATIC	21793	921059
{47}2	921148-001	LABEL SET VXI	21793	921148-001
{48}1	921309	LABEL, VXI SWITCH ID	21793	921309
{49}1	407090	SHIPPING KIT, 1260-64	21793	407090
{51}1	921423	LABEL, CE MARKING	21793	921423

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407089-002 FINAL ASSY., 1260-64C

REF DESIG	RACAL-INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
{1}1	405056	PCB ASSY., 1260-64	21793	405056
{2}1	405055	PCB ASSY., L-BUS BYPASS	21793	405055
{5}1	455901	PANEL, RIGHT SIDE	21793	455901
{6}1	455779-003	PANEL, SIDE, LEFT	21793	455779-003
{7}1	455777-001	PANEL, REAR, DOUBLE	21793	455777-001
{8}1	455818-001	PANEL, TOP, 2X	21793	455818-001
{9}1	455819-001	PANEL, BOTTOM, 2X	21793	455819-001
{10}1	456042	FRONT PANEL, 1260-64	21793	456042
{11}1	456056-001	BRACKET, HANDLE SUPPORT, BOTTOM	21793	456056-001
{12}1	456056-002	BRACKET, HANDLE SUPPORT, TOP	21793	456056-002
{13}3	456065	PLATE, BLANKING, 1260-64	21793	456065
{14}1	405057	PCB ASSY., CONNECTOR INTERFACE	21793	405057
{16}1	407016	RELAY ASSY., SP6T, 18 GHZ	21793	407016
{21}1	611052	KEY, POLARIZING, PLUG	00779	87077-1
{22}2	611264	HANDLE, EXTRACTOR, BOTTOM	62559	20817-327
{23}2	611265	HANDLE, EXTRACTOR, TOP	62559	20817-328
{24}1	611266	MOUNTING HARDWARE, HANDLE	62559	21100-745
{29}2	615292	SCREW, PFL, 4-40 X .312	-	-
{30}2	615514	SCREW, PFH, 2-56 X .312	-	-
{31}32	615539	SCREW, PFH, 4-40X .125	-	-
{34}2	616405	SCREW, PFH, M2.5-.45 X 12	-	-
{35}8	616480	SCREW, PFH, 4-40 X .375	-	-
{36}6	616251	SCREW, PPH, SEMS ASSY, 4-40X.250	178189	SEMS W/SQ CONE WA.
{37}12	616255	SCREW, PPH, SEMS ASSY, 6-32X.312	178189	SEMS W/SQ CONE WA.
{43}1	921212-023	LABEL, VXI, 1260-64	21793	921212-023
{44}A/R	920962	LOCTITE, 242, MED STR.	105972	272
{46}1	921059	LABEL, CAUTION, STATIC	21793	921059
{47}2	921148-001	LABEL SET VXI	21793	921148-001
{48}1	921309	LABEL, VXI SWITCH ID	21793	921309
{49}1	407090	SHIPPING KIT, 1260-64	21793	407090
{51}1	921423	LABEL, CE MARKING	21793	921423

407090 - SHIP KIT, 1260-64

REF DESIG	RACAL INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
{1}2	455541	KEY, LOCKOUT, TTL, A/C	21793	455541
{2}2	455542	KEY, LOCKOUT, TTL, A/C	21793	455542
{4}1	601855-050	CONNECTOR, SGM. CABLE PLUG	21793	601855-050
{5}50	601857	CONTACT, SGM. MAIL	28198	M5422N
{7}4	615013	SCREW, PPF, 2-56 X .188	-	-
{9}64	601195	PLUG, JUMPER, 0.1 CTR, LOW PROFILE	00779	1530153-2
{11}1	980673-010	MANUAL, 1260-64 MODULE	21793	980673-010

405055 - PCB ASSY, L-BUS BYPASS, 1260

REF DESIG	RACAL INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
P1	601675-001	CONNECTOR, EUROCARD, 96 PIN MOD.	21793	601675-001
P2	601675-001	CONNECTOR, EUROCARD, 96 PIN MOD.	21793	601675-001
P9	602094-012	CONNECTOR HOUSING, CABLE RECEPT, 12 PIN	22526	65043-031
{1}1	415055	PCB, L-BUS BYPASS, 1260 (UNLOADED)	21793	415055
{6}A/R	523333	WIRE, TEFLON STRANDED, 22 GA, ORG	92194	5855/7-ORG
{7}A/R	523888	WIRE, TEFLON STRANDED, 22 GA, GRY	92194	5855/7-GRY
{10}4	611311	TERMINAL, CRIMP	22526	48251-000
{12}1	610777	CABLE TIE	16956	108-432
{13}2	610802	FASTENER, CHASSIS SWAGE, 4-40	88245	B1591B-11

405057 - PCB ASSY, CONN INTFC, 1260-64

REF DESIG	RACAL INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
J1	602105	CABLE ASSY., PCB INTERFACE	21793	602105
J2	602105	CABLE ASSY., PCB INTERFACE	21793	602105
J200	601856-050	CONNECTOR, SMPL, PCB RECEPT	21793	601856-050
{1}1	415057	PCB, CONNECTOR INTERFACE, 1260-64 (UNLOADED)	21793	415057
{4}2	615014	SCREW, PPH, 2-56 X .250	-	-
{5}2	610980	WASHER, FLAT, #2 X .062	-	-
{10}A/R	1522555	WIRE, TEFLON STRANDED, 18 GA, GRN	-	-
{13}A/R	1920962	LOCTITE, 242, MED STR.	05972	1272

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405056 - PCB ASSY, 1260-64

REF	RACAL INST	DESCRIPTION	FSC	MANUFACTURER'S P/N
DESIG	P/N			
C1	1110126	CAP, TANTA, 6.8UF, 35V, 20 PERCENT	105397	T355F685M035A5
C2	1110126	CAP, TANTA, 6.8UF, 35V, 20 PERCENT	105397	T355F685M035A5
C4-C7	1110126	CAP, TANTA, 6.8UF, 35V, 20 PERCENT	105397	T355F685M035A5
C11-C16	1110126	CAP, TANTA, 6.8UF, 35V, 20 PERCENT	105397	T355F685M035A5
C100-C102	R-21-1801	CAP, CHIP, 10 NF	195275	VJ1206Y103MF
C103	1110165	CAP, TANTA, .15 MF, 35V, 10PCT	105397	T355A154K035A5
C104-C130	R-21-1801	CAP, CHIP, 10 NF	195275	VJ1206Y103MF
C137-C140	R-21-1801	CAP, CHIP, 10 NF	195275	VJ1206Y103MF
C153-C158	R-21-1801	CAP, CHIP, 10 NF	195275	VJ1206Y103MF
C161	R-21-1801	CAP, CHIP, 10 NF	195275	VJ1206Y103MF
C162	R-21-1801	CAP, CHIP, 10 NF	195275	VJ1206Y103MF
D1-D64	1210004	DIODE, SILICON	181349	1N4004
F1	1920930	FUSE, NORMAL BLO, 6A, 250V	175915	1312.006
F2	1920776	FUSE, SLO BLO, 1.25A, 250V	171400	MDX1-1/4
F3	1920776	FUSE, SLO BLO, 1.25A, 250V	171400	MDX1-1/4
J3	1601925	CONNECTOR, PCB, RECEPT, 3 ROW, 96P	152072	1618008
J4	1601925	CONNECTOR, PCB, RECEPT, 3 ROW, 96P	152072	1618008
J5	1601583-026	CONNECTOR, PCB, PLUG, 26 PIN	155322	TSW-113-08-G-D
J6	1601583-026	CONNECTOR, PCB, PLUG, 26 PIN	155322	TSW-113-08-G-D
J9-J13	1601731	CONNECTOR, PCB, PLUG, 16-PIN	152072	CA-D16-23B-43
K1-K32	1310197	RELAY, 2 FORM C	161529	TQ2E-24V
L1	1100164	CAP, FEED-THRU, 800PF, 50V	100779	1842448-2
L2	1310193	CHOKE, SHIELDED, 5UH	191637	IH-5-5-10
L3	1310193	CHOKE, SHIELDED, 5UH	191637	IH-5-5-10
L4	1100164	CAP, FEED-THRU, 800PF, 50V	100779	1842448-2
L5	1600245	JUMPER, INSULATED	152210	1L-2007-1
L6	1600245	JUMPER, INSULATED	152210	1L-2007-1
L7	1100164	CAP, FEED-THRU, 800PF, 50V	100779	1842448-2
L8	1310193	CHOKE, SHIELDED, 5UH	191637	IH-5-5-10
L9	1100164	CAP, FEED-THRU, 800PF, 50V	100779	1842448-2
L10	1310193	CHOKE, SHIELDED, 5UH	191637	IH-5-5-10
L11	1100164	CAP, FEED-THRU, 800PF, 50V	100779	1842448-2
L12	1310193	CHOKE, SHIELDED, 5UH	191637	IH-5-5-10
L13	1100164	CAP, FEED-THRU, 800PF, 50V	100779	1842448-2
L14	1310193	CHOKE, SHIELDED, 5UH	191637	IH-5-5-10
P1	1601675-001	CONNECTOR, EUROCARD, 96 PIN MOD.	121793	1601675-001
P2	1601675-001	CONNECTOR, EUROCARD, 96 PIN MOD.	121793	1601675-001
SW1-SW3	1601969	SWITCH, DIP 6 POS, LOW PROFILE	165832	1K406S
TP1	1601197	POST, TEST, .025 SQ	100779	16-87022-6
TP2	1601197	POST, TEST, .025 SQ	100779	16-87022-6
U1	1231131	IC, DIGITAL, SHIFT REGISTER	18324	1PC74HCT164D
U2	1231130	IC, DIGITAL, FLIP FLOP	18324	1PC74HC273
U3	1231098	IC, SOIC TRANSISTOR	156289	1ULN-2803LW
U4	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	174HCT166D
U5	1231131	IC, DIGITAL, SHIFT REGISTER	18324	1PC74HCT164D
U6	1231130	IC, DIGITAL, FLIP FLOP	18324	1PC74HC273
U7	1231098	IC, SOIC TRANSISTOR	156289	1ULN-2803LW
U8	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	174HCT166D
U9	1231131	IC, DIGITAL, SHIFT REGISTER	18324	1PC74HCT164D
U10	1231130	IC, DIGITAL, FLIP FLOP	18324	1PC74HC273
U11	1231098	IC, SOIC TRANSISTOR	156289	1ULN-2803LW
U12	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	174HCT166D
U13	1231131	IC, DIGITAL, SHIFT REGISTER	18324	1PC74HCT164D
U14	1231130	IC, DIGITAL, FLIP FLOP	18324	1PC74HC273
U15	1231098	IC, SOIC TRANSISTOR	156289	1ULN-2803LW
U16	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	174HCT166D
U17	1231131	IC, DIGITAL, SHIFT REGISTER	18324	1PC74HCT164D
U18	1231130	IC, DIGITAL, FLIP FLOP	18324	1PC74HC273
U19	1231098	IC, SOIC TRANSISTOR	156289	1ULN-2803LW

405056 - PCB ASSY, 1260-64

REF DESIG	RACAL INST P/N	DESCRIPTION	FSC	MANUFACTURER'S P/N
U20	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	74HCT166D
U21	1231131	IC, DIGITAL, SHIFT REGISTER	18324	PC74HCT164D
U22	1231130	IC, DIGITAL, FLIP FLOP	18324	PC74HC273
U23	1231098	IC, SOIC TRANSISTOR	56289	ULN-2803LW
U24	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	74HCT166D
U25	1231131	IC, DIGITAL, SHIFT REGISTER	18324	PC74HCT164D
U26	1231130	IC, DIGITAL, FLIP FLOP	18324	PC74HC273
U27	1231098	IC, SOIC TRANSISTOR	56289	ULN-2803LW
U28	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	74HCT166D
U29	1231131	IC, DIGITAL, SHIFT REGISTER	18324	PC74HCT164D
U30	1231130	IC, DIGITAL, FLIP FLOP	18324	PC74HC273
U31	1231098	IC, SOIC TRANSISTOR	56289	ULN-2803LW
U32	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	74HCT166D
U33	1231131	IC, DIGITAL, SHIFT REGISTER	18324	PC74HCT164D
U34	1231131	IC, DIGITAL, SHIFT REGISTER	18324	PC74HCT164D
U35	1231120	IC, 8-BIT, PARALLEL/SERIAL OUT S.R.	18324	74HCT166D
U36	1231152-001	IC, DIGITAL 16L8, PAL	21793	231152-001
U37	1231147	IC, MULTIPLEXER	04713	74HC253D
U39	1231147	IC, MULTIPLEXER	04713	74HC253D
U40	1231096	IC, QUAD DIFF RECEIVER	01295	AM26LS32ACD
U41	1231096	IC, QUAD DIFF RECEIVER	01295	AM26LS32ACD
U42	1231125	IC, DIGITAL, LINE DRIVER	27014	DS26LS31MN
U43	1231154	IC, PROGRAMMED PLA	21793	231154
U44	1231153	IC, PROGRAMMED PLA	21793	231153
U45	1231094	IC, DEMUX DECODER	18324	N74LS138D
U47	1231135	IC, DIGITAL, 4-BIT COMPARATOR	18324	PC74HCT85D
U48	1231093	IC, QUAD COMPARATOR	04713	LM339D
W3-W6	1601731	CONNECTOR, PCB, PLUG, 16-PIN	52072	CA-D16-23B-43
W8	1601731	CONNECTOR, PCB, PLUG, 16-PIN	52072	CA-D16-23B-43
W9	1601731	CONNECTOR, PCB, PLUG, 16-PIN	52072	CA-D16-23B-43
W11	1601731	CONNECTOR, PCB, PLUG, 16-PIN	52072	CA-D16-23B-43
W12	1601731	CONNECTOR, PCB, PLUG, 16-PIN	52072	CA-D16-23B-43
Z1	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z2	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z3	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z4	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z5	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z6	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z7	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z8	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z9	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z10	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z11	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z12	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z13	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z14	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z15	1080119	RES NETWORK, 220K	91637	SOMC-1603-224K
Z16	1080117	RES NETWORK, 16P8R, 47K	73138	628-AL-473J
Z17	1080120	RES NETWORK, 10K	11236	767-161R10K
Z18	1080114	RES NETWORK, 16P8R, 15K	73138	628-AL-153J
{43}1	1401951	PCB ASSY., LBUS JUMPER	21793	401951
{44}1	1401951-003	PCB ASSY., P3 JUMPER	21793	401951-003
{45}1	1415056	PCB, 1260-64 (UNLOADED)	21793	415056
{48}A/R	1500022	WIRE, BARE COPPER/TIN, 22 GA	21793	500022
{50}A/R	1501376	TUBING, TEFLON, 20 GA, THIN WALL	29005	TW20GA
{55}4	1611258-001	STANDOFF, SWAGE 4-40 X .170	06540	8091-11B-B-440-28
{56}2	1611260	STANOFF, SWG, 4-40 X 1.138L	51506	51075HB105-1.138L
{79}6	1920971	FUSE CLIP, PC MOUNT	75915	122088

List of Suppliers

FSC	SUPPLIER	FSC	SUPPLIER
00779	AMP, INC. HARRISBURG, PA	65832	AMERICAN RESEARCH & ENGINEERING ELGIN, IL
01295	TEXAS INSTRUMENTS, INC. DALLAS, TX	71400	MCGRAW-EDISON CO. (BUSSMAN DIV.) ST. LOUIS, MO
04713	MOTOROLA, INC. (SEMICONDUCTOR PRODUCTS DIV.) PHOENIX, AZ	73138	BECKMAN INSTRUMENTS FULLERTON, CA
05397	UNION CARBIDE CORP. (MATERIALS SYSTEMS DIV.) CLEVELAND, OH	75915	LITTELFUSE, INC. DES PLAINES, IL
05972	LOCTITE CORP. HARTFORD, CT	78189	ILLINOIS TOOL WORKS, INC. (SHAKEPROOF DIV.) ELGIN, IL
06540	AMATOM ELECTRONIC HARDWARE NEW ROCHELLE, NY	81349	MILITARY SPECIFICATION
11236	CTS OF BERNE, INC. BERNE, IN	83330	HERMAN H. SMITH, INC. BROOKLYN, NY
16956	DENNISON MFG. CO. FRAMINGTON, MA	88245	LITTON PRECISION PRODUCTS VAN NUYS, CA
18324	SIGNETICS, INC. SUNNYVALE, CA	91637	DALE ELECTRONICS, INC. COLUMBUS, NE
21793	RACAL INSTRUMENTS INC. IRVINE, CA	95275	VITRAMON, INC. BRIDGEPORT, CT
27014	NATIONAL SEMI-CONDUCTOR CORP. SANTA CLARA, CA		
28198	POSITRONIC INDUSTRIES INC. SPRINGFIELD, MO		
29005	STORM PRODUCTS CO. LOS ANGELES, CA		
51506	ACCURATE SCREW MACHINE NUTLEY, NJ		
52072	CIRCUIT ASSY. CORP. COSTA MESA, CA		
52210	GETTING ENGRG. & MFG. CO. SPRING MILLS, PA		
55322	SAMTEC, INC NEW ALBANY, IN		
56289	SPAGUE ELECTRIC CO. IN. ADAMS, MA		
61529	AROMAT CORP. CUPERTINO, CA		
62559	SCHROFF, INC. WARWICK, RI		

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Chapter 8

OPTIONAL HARNESS ASSEMBLIES

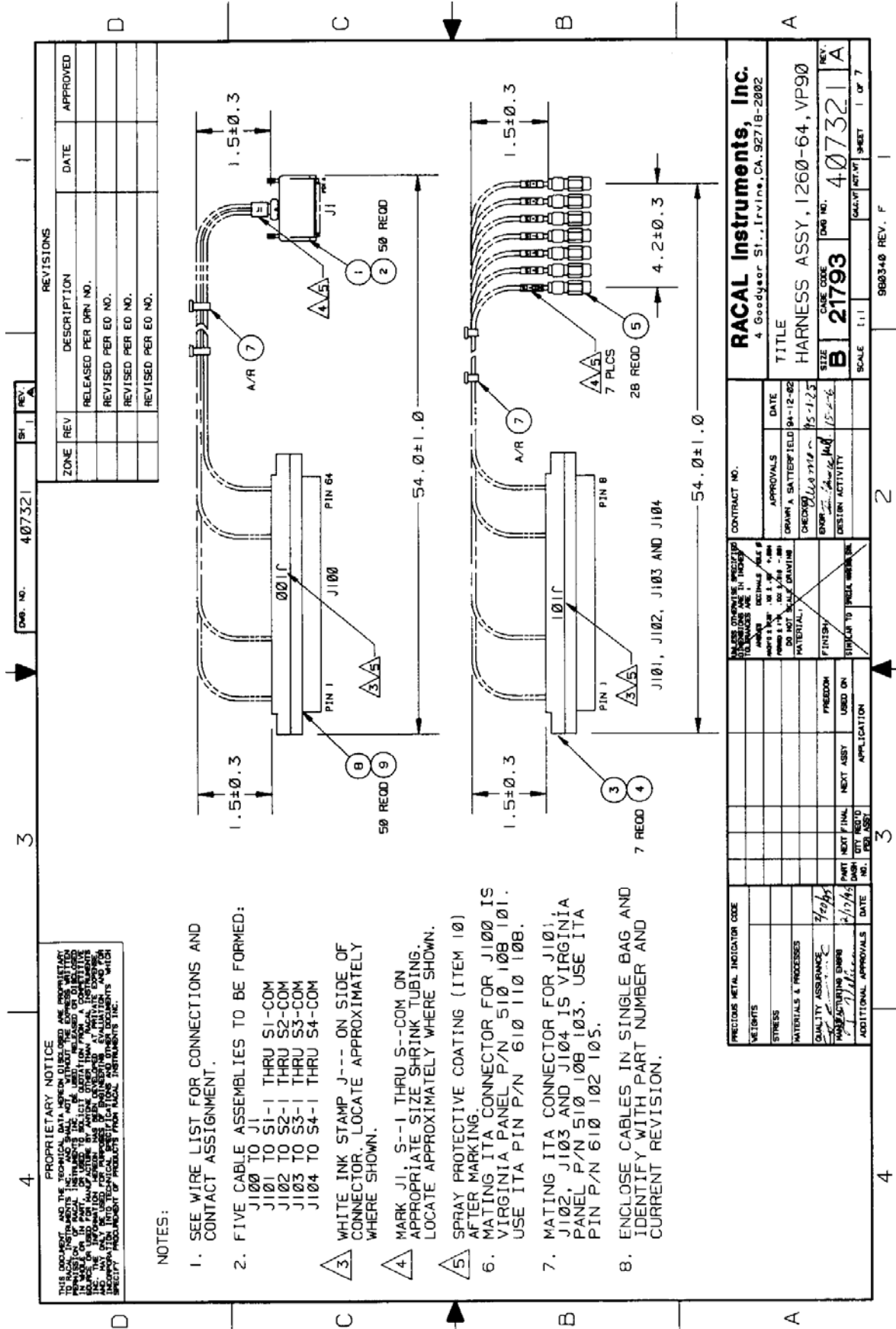
The following harness assemblies are used to connect Racal Instruments Model 1260-64 to Freedom Series Test Receiver Interfaces.

Each harness documentation consists of an assembly drawing, parts list, system wire list, and wire list.

407321, Virginia Panel, Inc. Series VP90 Interface Harness.

For more information on Racal Instruments complete line of Test Receiver Interface solutions, contact your Sales Representative.

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REVISIONS		DATE	APPROVED
ZONE REV	DESCRIPTION		
	RELEASED PER DRN NO.		
	REVISED PER EO NO.		
	REVISED PER EO NO.		
	REVISED PER EO NO.		

DRW. NO. 407321

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NOTES:

- SEE WIRE LIST FOR CONNECTIONS AND CONTACT ASSIGNMENT.
- FIVE CABLE ASSEMBLIES TO BE FORMED:
 J100 TO J1
 J101 TO S1-1 THRU S1-COM
 J102 TO S2-1 THRU S2-COM
 J103 TO S3-1 THRU S3-COM
 J104 TO S4-1 THRU S4-COM
- WHITE INK STAMP J--- ON SIDE OF CONNECTOR. LOCATE APPROXIMATELY WHERE SHOWN.
- MARK J1, S--1 THRU S--COM ON APPROPRIATE SIZE SHRINK TUBING. LOCATE APPROXIMATELY WHERE SHOWN.
- SPRAY PROTECTIVE COATING (ITEM 10) AFTER MARKING.
- MATING ITA CONNECTOR FOR J100 IS VIRGINIA PANEL P/N 510 108 101. USE ITA PIN P/N 610 110 108.
- MATING ITA CONNECTOR FOR J101, J102, J103 AND J104 IS VIRGINIA PANEL P/N 510 108 103. USE ITA PIN P/N 610 102 105.
- ENCLOSE CABLES IN SINGLE BAG AND IDENTIFY WITH PART NUMBER AND CURRENT REVISION.

PRECISION METAL INDICATOR CODE		CONTRACT NO.	
WEIGHTS		RACAL Instruments, Inc. 4 Goodyear St., Irvine, CA. 92718-2002	
STRESS		TITLE	
MATERIALS & PROCESSES		HARNES ASSY, 1260-64, VP90	
QUALITY ASSURANCE		SIZE	
MANUFACTURING ENGINEER		B 21793	
DATE		DWO NO.	
ADDITIONAL APPROVALS		407321 A	
PART NEXT FINAL		SCALE	
DASH (REV. RECD)		1:1	
NO. FOR ASST		SHEET	
APPLICATION		1 OF 7	

APPROVALS		DATE	
DRAWN A. SATERFIELD		04-12-82	
CHECKED		15-1-23	
ENGR. J. J. J. J.		15-1-23	
DISTR. ACTIVITY			
FINISH			
STIPUL TO SHEET NUMBER			

PRECISION METAL INDICATOR CODE		CONTRACT NO.	
WEIGHTS		RACAL Instruments, Inc. 4 Goodyear St., Irvine, CA. 92718-2002	
STRESS		TITLE	
MATERIALS & PROCESSES		HARNES ASSY, 1260-64, VP90	
QUALITY ASSURANCE		SIZE	
MANUFACTURING ENGINEER		B 21793	
DATE		DWO NO.	
ADDITIONAL APPROVALS		407321 A	
PART NEXT FINAL		SCALE	
DASH (REV. RECD)		1:1	
NO. FOR ASST		SHEET	
APPLICATION		1 OF 7	

980340 REV. F 2 3 4

ENGINEERING WIRE LIST

WIRE	FROM	TO	TYPE	PART #	WIRE LEN	REFERENCE
	BLK AA (J100)	Uxx-SLOT yy (J1)	CABLE	407321		SYSTEM WIRE LIST
	BLK AA (J101)	Uxx-SLOT yy (S1)	CABLE	407321		
	BLK AA (J102)	Uxx-SLOT yy (S2)	CABLE	407321		
	BLK AA (J103)	Uxx-SLOT yy (S3)	CABLE	407321		
	BLK AA (J104)	Uxx-SLOT yy (S4)	CABLE	407321		

This system wirelist serves as a template for incorporating this harness assembly into the overall system wirelist. It does not in any way affect the fabrication of this harness assembly.

RACAL Instruments, Inc., 4 Goodyear St., Irvine, CA 92718				
DOCUMENT TITLE	SIZE	CODE NO.	DOCUMENT NO.	REV
HARNESS ASSEMBLY, 1260-64, VP90	A	21793	407321	A
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ENGINEERING WIRE LIST

WIRE	FROM	TO	TYPE	PART #	WIRE LEN	REFERENCE
1	J101-1 602230	S1-1 (602231)	COAX	500317	54"	SW 1-1
2	J101-2 602230	S1-2 (602231)	COAX	500317	54"	SW 1-2
3	J101-3 602230	S1-3 (602231)	COAX	500317	54"	SW 1-3
4	J101-4 602230	S1-4 (602231)	COAX	500317	54"	SW 1-4
5	J101-5 602230	S1-5 (602231)	COAX	500317	54"	SW 1-5
6	J101-6 602230	S1-6 (602231)	COAX	500317	54"	SW 1-6
7	J101-7 602230	S1-COM (602231)	COAX	500317	54"	SW 1-COM
8	J101-8	NO CONNECT				
9	J102-1 602230	S2-1 (602231)	COAX	500317	54"	SW 2-1
10	J102-2 602230	S2-2 (602231)	COAX	500317	54"	SW 2-2
11	J102-3 602230	S2-3 (602231)	COAX	500317	54"	SW 2-3
12	J102-4 602230	S2-4 (602231)	COAX	500317	54"	SW 2-4
13	J102-5 602230	S2-5 (602231)	COAX	500317	54"	SW 2-5
14	J102-6 602230	S2-6 (602231)	COAX	500317	54"	SW 2-6
15	J102-7 602230	S2-COM (602231)	COAX	500317	54"	SW 2-COM
16	J102-8	NO CONNECT				
17	J103-1 602230	S3-1 (602231)	COAX	500317	54"	SW 3-1
18	J103-2 602230	S3-2 (602231)	COAX	500317	54"	SW 3-2
19	J103-3 602230	S3-3 (602231)	COAX	500317	54"	SW 3-3
20	J103-4 602230	S3-4 (602231)	COAX	500317	54"	SW 3-4
21	J103-5 602230	S3-5 (602231)	COAX	500317	54"	SW 3-5
22	J103-6 602230	S3-6 (602231)	COAX	500317	54"	SW 3-6
23	J103-7 602230	S3-COM (602231)	COAX	500317	54"	SW 3-COM
24	J103-8	NO CONNECT				
25	J104-1 602230	S4-1 (602231)	COAX	500317	54"	SW 4-1
RACAL Instruments, Inc., 4 Goodyear St., Irvine, CA 92718						
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ENGINEERING WIRE LIST

WIRE	FROM	TO	TYPE	PART #	WIRE LEN	REFERENCE
26	J104-2 602230	S4-2 (602231)	COAX	500317	54"	SW 4-2
27	J104-3 602230	S4-3 (602231)	COAX	500317	54"	SW 4-3
28	J104-4 602230	S4-4 (602231)	COAX	500317	54"	SW 4-4
29	J104-5 602230	S4-5 (602231)	COAX	500317	54"	SW 4-5
30	J104-6 602230	S4-6 (602231)	COAX	500317	54"	SW 4-6
31	J104-7 602230	S4-COM (602231)	COAX	500317	54"	SW 4-COM
32	J104-8	NO CONNECT				
33	J100-1 (602201-001)	J1-A 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL B+
34	J100-33 (602201-001)	J1-C 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL B+
35	J100-2 (602201-001)	J1-E 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL B+
36	J100-34 (602201-001)	J1-H 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL B+
37	J100-3 (602201-001)	J1-x 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
38	J100-35 (602201-001)	J1-y 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
39	J100-4 (602201-001)	J1-z 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
40	J100-36 (602201-001)	J1-AA 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
41	J100-5 (602201-001)	J1-BB 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
42	J100-37 (602201-001)	J1-d 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 0
43	J100-6 (602201-001)	J1-L 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 1
44	J100-38 (602201-001)	J1-b 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 2
45	J100-7 (602201-001)	J1-S 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 3
46	J100-39 (602201-001)	J1-a 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 4
47	J100-8 (602201-001)	J1-k 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 5
48	J100-40 (602201-001)	J1-t 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 6
49	J100-9 (602201-001)	J1-w 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 7
50	J100-41 (602201-001)	J1-j 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 8
RACAL Instruments, Inc., 4 Goodyear St., Irvine, CA 92718						
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ENGINEERING WIRE LIST

WIRE	FROM	TO	TYPE	PART #	WIRE LEN	REFERENCE
51	J100-10 (602201-001)	J1-R 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 9
52	J100-42 (602201-001)	J1-X 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 10
53	J100-11 (602201-001)	J1-P 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 11
54	J100-43 (602201-001)	J1-Y 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 12
55	J100-12 (602201-001)	J1-h 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 13
56	J100-44 (602201-001)	J1-v 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 14
57	J100-13 (602201-001)	J1-s 602092-001	24 AWG WHT	602201- 806	54"	BANK A, CONTACT 15
58	J100-45 (602201-001)	J1-B 602092-001	24 AWG WHT	602201- 806	54"	BANK B, EXTERNAL B+
59	J100-14 (602201-001)	J1-D 602092-001	24 AWG WHT	602201- 806	54"	BANK B, EXTERNAL B+
60	J100-46 (602201-001)	J1-F 602092-001	24 AWG WHT	602201- 806	54"	BANK B, EXTERNAL B+
61	J100-15 (602201-001)	J1-J 602092-001	24 AWG WHT	602201- 806	54"	BANK B, EXTERNAL B+
62	J100-47 (602201-001)	J1-CC 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
63	J100-16 (602201-001)	J1-DD 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
64	J100-48 (602201-001)	J1-EE 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
65	J100-17 (602201-001)	J1-FF 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
66	J100-49 (602201-001)	J1-HH 602092-001	24 AWG WHT	602201- 806	54"	BANK A, EXTERNAL GND
67	J100-18 (602201-001)	J1-p 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 0
68	J100-50 (602201-001)	J1-V 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 1
69	J100-19 (602201-001)	J1-T 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 2
70	J100-51 (602201-001)	J1-M 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 3
71	J100-20 (602201-001)	J1-W 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 4
72	J100-52 (602201-001)	J1-e 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 5
73	J100-21 (602201-001)	J1-r 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 6
74	J100-53 (602201-001)	J1-m 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 7
RACAL Instruments, Inc., 4 Goodyear St., Irvine, CA 92718						
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ENGINEERING WIRE LIST

WIRE	FROM	TO	TYPE	PART #	WIRE LEN	REFERENCE
75	J100-22 (602201-001)	J1-u 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 8
76	J100-54 (602201-001)	J1-Z 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 9
77	J100-23 (602201-001)	J1-N 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 10
78	J100-55 (602201-001)	J1-K 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 11
79	J100-24 (602201-001)	J1-U 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 12
80	J100-56 (602201-001)	J1-c 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 13
81	J100-25 (602201-001)	J1-n 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 14
82	J100-57 (602201-001)	J1-f 602092-001	24 AWG WHT	602201- 806	54"	BANK B, CONTACT 15
83	J100-26	NO CONNECT				
84	J100-58	NO CONNECT				
85	J100-27	NO CONNECT				
86	J100-59	NO CONNECT				
87	J100-28	NO CONNECT				
88	J100-60	NO CONNECT				
89	J100-29	NO CONNECT				
90	J100-61	NO CONNECT				
91	J100-30	NO CONNECT				
92	J100-62	NO CONNECT				
93	J100-31	NO CONNECT				
94	J100-63	NO CONNECT				
95	J100-32	NO CONNECT				
96	J100-64	NO CONNECT				

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RACAL Instruments, Inc., 4 Goodyear St., Irvine, CA 92718

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Chapter 9

PRODUCT SUPPORT

Product Support

EADS North America Defense Test and Services, Inc. has a complete Service and Parts Department. If you need technical assistance or should it be necessary to return your product for repair or calibration, call 1-800-722-3262. If parts are required to repair the product at your facility, call 1-949-859-8999 and ask for the Parts Department.

When sending your instrument in for repair, complete the form in the back of this manual.

For worldwide support and the office closest to your facility, refer to the website for the most complete information <http://www.eads-nadefense.com>.

Warranty

Use the original packing material when returning the 1260-64 to EADS North America Defense Test and Services, Inc. for calibration or servicing. The original shipping container and associated packaging material will provide the necessary protection for safe reshipment.

If the original packing material is unavailable, contact EADS North America Defense Test and Services, Inc. Customer Service at 1-800-722-3262 for information.

REPAIR AND CALIBRATION REQUEST FORM

To allow us to better understand your repair requests, we suggest you use the following outline when calling and include a copy with your instrument to be sent to the EADS North America Defense Test and Service, Inc. Repair Facility.

Model _____ Serial No. _____ Date _____

Company Name _____ Purchase Order # _____

Billing Address _____

City

State/Province

Zip/Postal Code

Country

Shipping Address _____

City

State/Province

Zip/Postal Code

Country

Technical Contact _____ Phone Number () _____

Purchasing Contact _____ Phone Number () _____

1. Describe, in detail, the problem and symptoms you are having. Please include all set up details, such as input/output levels, frequencies, waveform details, etc.

2. If problem is occurring when unit is in remote, please list the program strings used and the controller type.

3. Please give any additional information you feel would be beneficial in facilitating a faster repair time (i.e., modifications, etc.)

4. Is calibration data required? Yes No (please circle one)

Call before shipping Ship instruments to nearest support office.

Note: We do not accept
"collect" shipments.